



INSTALLATION INSTRUCTIONS

MAKE: Dodge Diesel Trucks

MODEL: 2500/3500

YEAR: 1994-2002

ENGINE: L6-5.9L (td)

Charge-Pipe
46-20068-B (Black)
46-20068-R (Red)



Parts Included:

- Tube (46-20068-B/R)
- Coupling, Silicone Reducer (05-60421)
- Coupling Hump (05-60012)
- Clamp 3.5" (x3)
- Clamp 3.75" (x1)

Tools Needed:

- 11mm Deep Socket
- Extension
- Ratchet
- 8mm Socket
- Flat Head Screwdriver

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

1. Park vehicle on level ground and apply parking brake, use wheel chocks if necessary.
2. Remove intake tube from vehicle using 8mm socket or flat head screwdriver.
3. Loosen the four (4) clamps at each end of the hot side (passenger side) *intercooler* tube and remove tube and couplings from vehicle.
4. Install aFe intercooler couplings onto the aFe tube with clamps and install into vehicle, do not tighten couplings at this point.
5. Ensure tube is not resting on any metal surface, then tighten all clamps.
6. Install intake tube back into vehicle and tighten clamps.
7. Install is complete.

Enjoy!