



Intercooler Tube Installation Instructions: 04.5-05 GM Duramax Intercooler Tube Upgrade V8-6.6L (td) LLY

Kit P/N: 46-20048	Tools Required: 7/16" deep socket & Ratchet 3/16" hex key Teflon pipe sealant tape		Parts list 1 Tube, Upgrade - 05-60046 1 Silicone coupler reducer - 05-60047 1 T-bolt clamps, spring loaded 3-1/2" - 05-60013 2 Plugs, hex head socket (1/8" NPT) - 03-50029
Make: GM			
Model:	Year:	Engine:	
Chevy Silverado	2004.5-2005	V8-6.6L (td) LLY	
GMC Sierra	2004.5-2005	V8-6.6L (td) LLY	



Complete Stock Intercooler tube.
(Note: the air intake system has been removed)



With 7/16" deep socket, loosen clamp on manifold.



With 7/16" deep socket, loosen clamp on intercooler coupler. Push down on intercooler tube and disconnect from manifold. Remove stock intercooler tube from vehicle.



Install plugs in to 1/8" NPT ports with 3/16" hex key. Use teflon pipe sealant tape for leak tight fit.



Install reducer coupler with clamp provided to new tube.



Install new tube and position into coupler on intercooler. Tighten and torque all clamps to 75 in-lbs.. Reinstall the air intake system and your intercooler tube installation is now complete.
Thank you for choosing aFe power!