

advanced FLOW engineering Magnum FORCE Stage-2 Air Intake Instruction Manual P/N: 51-82952-B / 54-82952-B / 51-82952-C / 54-82952-C

Make: BMW Model: M3 (E90/E91/E92) Year: 2008-2013 Engine: V8-4.0L





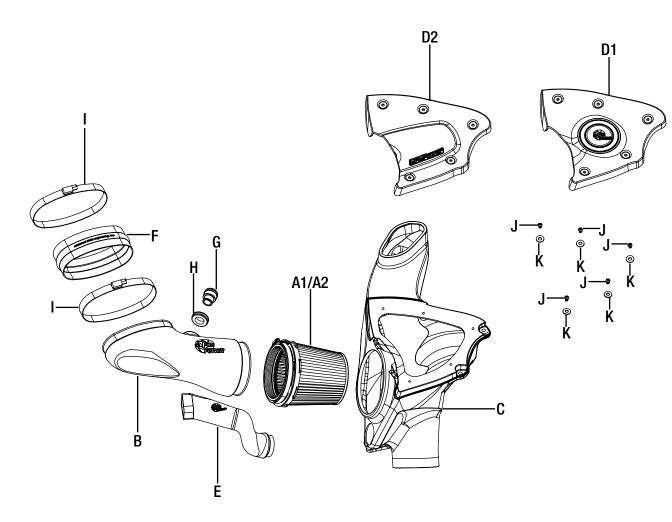
- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.

Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro DRY S)	21-91093
A2	1	Air Filter (Pro 5R)	24-91093
В	1	Tube	05-82952B1
С	1	Housing	05-82952B2
D1	1	Cover, Black	05-82952B3
D2	1	Cover, Carbon Fiber Finish	05-82952C3
E	1	Air Duct	05-82952B4
F	1	Coupling, Silicone Hump	05-01262
G	1	Fitting, Smog Pump	05-01096
Н	1	Grommet	03-50139
I	2	Clamp, #104	03-50051
J	5	Screw, Btn Hd: M6	03-50102
K	5	Washer, Flat: M6	03-50070

Installation will require the following tools:

Flat head screwdriver, 8mm nut driver, 10mm nut driver, 4mm hex key.







Refer to Figure A for Steps 1-4.

Step 1: Loosen the clamp at the intake manifold. 1

Step 2: Disconnect the smog pump hose from the OE intake tube. 2

Step 3: Remove the two 10 mm bolts on the OE airbox, and keep the bolts for later use.

Step 4: Carefully, remove the OE intake tube, airbox, and scoop from the vehicle.



Refer to Figure B for Steps 5-7.

Step 5: Install the supplied rubber grommet and smog adaptor into the aFe intake tube. 4

Step 6: Install the tube into the aFe air filter and tighten the clamp. (5)

Step 7: Slip the supplied coupler over the aFe tube. 6

NOTE: For an easier install, slide the coupler as far over the tube as possible.





Refer to Figure C for Step 8.

Step 8: Insert the aFe filter and tube assembly into the aFe airbox.



Refer to Figure D for Step 9.

Step 9: Carefully, guide the intake assembly into the engine bay.

NOTE: It may help to install the coupling and tube over the intake manifold without the supplied clamps first.





Refer to Figure E for Step 10.

Step 10: Install the supplied aFe air duct. Slip the square end into the OE air duct first, then slip the round end of the air duct into the aFe airbox. (7)



Refer to Figure F for Steps 11-13.

- Step 11: Adjust the aFe intake tube and airbox to sit comfortably, then install the two clamps at the intake manifold.(8)
- Step 12: Connect the smog pump hose to the aFe tube. 9
 Step 13: Install the two 10 mm OE bolts from Step 3, to secure the aFe airbox in place. 10





Refer to Figure G for Step 14.

Step 14: Install the aFe cover using the supplied M6 screws and washers. Your installation is now complete. Thank you for choosing aFe POWER!

NOTE: Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system.

EO identification label is required in passing the smog check inspection.

NOTE: Check all bolts, clamps, and connectors after 100-200 miles.



Pro DRY S Air Filter



P/N: 21-91093

Pro 5R Air Filter



P/N: 24-91093

Pro DRY S Restore Kit



P/N: 90-59999

Blue Squeeze Restore Kit



P/N: 90-50501

SPRINT BOOSTER V3



P/N: 77-16302

Mid-Pipe Exhaust



P/N: 49-36321 (w/ Reso.) 49-36316 (w/o Reso.)

(Coupe) Axle-Back Exhaust



P/N: 49-36312-C (C/F Tips) 49-36312-P (Pol. Tips)

(Sedan) Axle-Back Exhaust



P/N: 49-36311-C (C/F Tips) 49-36311-P (Pol. Tips)

Pulley



P/N: 79-10001

Dynamic Air Scoops



P/N: 54-11478 (Blk.) 54-11478-R (Red)

aFe POWER T-Shirt



P/N: 40-30442-B (M) 40-30443-B (L)