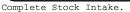


Intake kit Installation Instructions: 2004-2005 BMW E60 525i/530i L6-2.5L/3.0L

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Kit Part51#/54	l-11572		Tools Required	Parts List		
			5/16 nut driver	1	Air filter	
Make	BMW		1/4 nut driver		(∄N: 24-91054 Pro-5R ™ or 21-91054 Pro-Dry S ™)	
			Flat head screwdriver	1	Housing	
Model	Year	Engine	10mm socket or wrench	1	Tube	
E60 525i	04-L60-52.5L		Ratchet w/extension	1	7/16 trim seal @ 23 L	
E60 530i	04-L60-53.0L		T25 torx bit	1	Adaptor, 6 filter	
			T30 torx bit	4	Screw, M6 x1 x 25	
				4	Washer, flat M6	
				1	Gasket, MAS	
				2	Screw, #8-32 x 5/8 L	
				1	Gasket, tube	٠,
			I			C

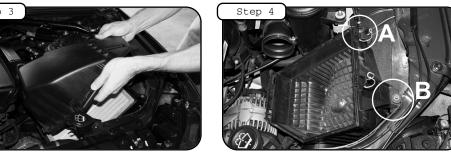




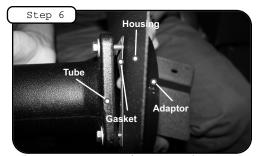




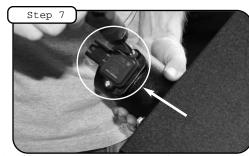
Disconnect MAF sensor. Loosen clamp on air box Unclip upper half of airbox to remove lid and

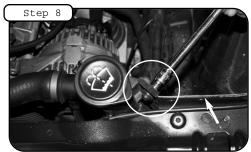


A) Loosen bolt with 10mm socket or wrench and save forCarefully remove MAF sensor using T25 torx bit (See step 1B). Loosen Torx bolt with T30 torx bit: Remc box out of vehicle.



Using the 4 hex screws w/washers provided, attach-tube withInstallgas MAF sensor using gasket and ket and adaptor through Makehousing.sure gasket is screws proLoosen between tube and housing Tighten using 10mm socket vided. Tighten using flat head screwdriver.

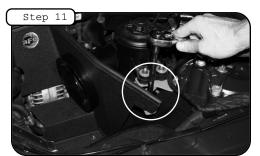




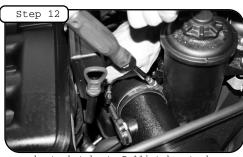
-#8-32 and remove bolt holding in washer reserAttach trim seal to housing. Install housing i:Secure housing using bolt from step 8 and with 10mm socket or wrench. Save bolt for late:and position. (See step 10).



tighten using 10mm socket or wrench.



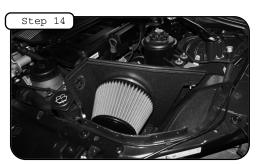
With bolt from step 4A, tighten down housing u:Attach stock tube to Pullintake.stock 10mm socket or wrench.



tube, hold, and tighten clamp using 1/4 nutC driver.onnect MAF sensor harness.



Install air filter and tighten using 5/16fl nut driver.



Your installation is now complete. Please check all

clamps and hoses periodically and tighten. Thank you for choosing aFe!

Note: Filter Cleaning and WhenRe-oiling:cleaning your aFe filter, be sure to use only aFe s Restore Kit (aFe P/N: 90-50001 blue oil aerosol or aFe P/N: 90-50501 blue Prount's squeeze). Filterbottle oilReplacement:or PraFeDFP/N: 90-50999 P/N: 24-60505 (black w/blue Prmedia) DDRY 5 or P/N: 21-60505 (black w/white media). ProDRY 5 cleaning: see cleaning instruction sheet 06-00074.