

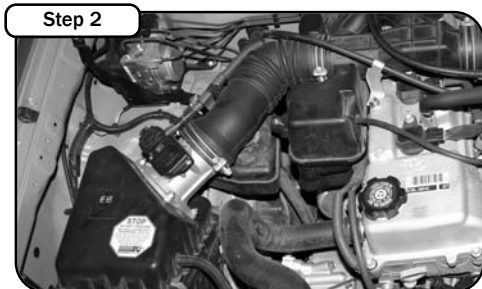


## Intake Kit Installation Instructions: '99-'04 Toyota Tacoma L4-2.4L/2.7L

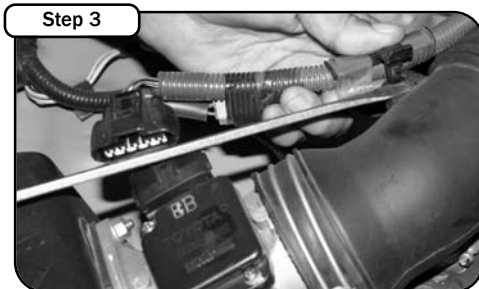
<b>Kit Part #</b>	51/54-11052		<b>Tools Required:</b>	<b>Part List:</b>	1 M8 Screw
<b>Make:</b>	Toyota		5/16" nut driver	1 Air filter (P/N#24-30018) or <b>Pro Dry S™</b> 21-30018	3 048 Clamp
<b>Model</b>	<b>Year</b>	<b>Engine</b>	12 mm socket or wrench	1 Housing	1 052 Clamp
Tacoma	'99-'04	L4-2.4L/2.7L	10 mm socket or wrench	1 Intake tube	1 Trim Seal (21")
			Flathead screwdriver	5 M6 Screw	1 5/32 Hose (17")
			Phillips screwdriver	4 M6 Wavy washer	1 3/8 Hose (17")
			Ratchet and extension	1 M6 flat washer	1 Coupler Reducer
				1 M8 Washer	1 Angle Coupler



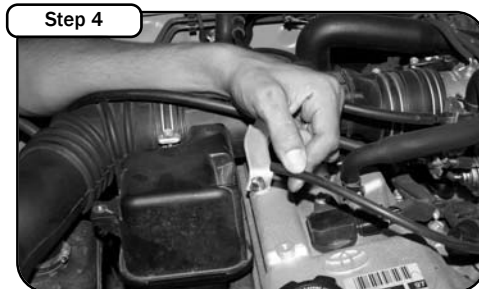
Complete kit components



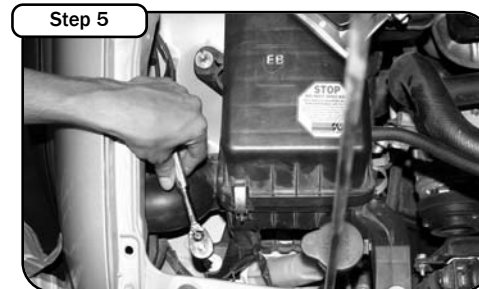
Complete stock intake.



Disconnect negative battery terminal. Disconnect MAF sensor harness and remove wire from tube.



Disconnect and remove both vacuum lines from factory tube and loosen both clamps with 10mm socket or wrench.



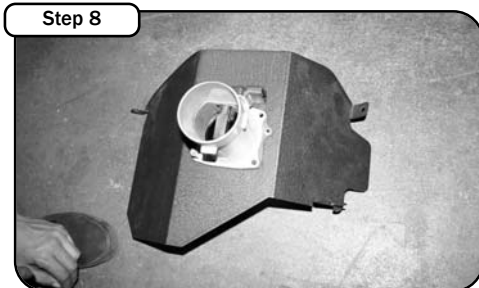
With 12mm socket loosen the 3 bolts holding the factory air box.



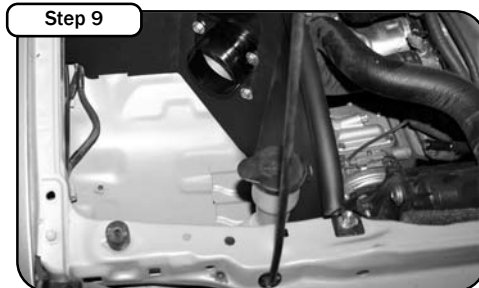
Carefully remove complete factory intake assembly out. With 10mm remove bracket from valve cover. Save 10mm bolt for future use on new housing.



With 10mm socket or wrench carefully remove factory MAF sensor. Remove factory rubber gasket.



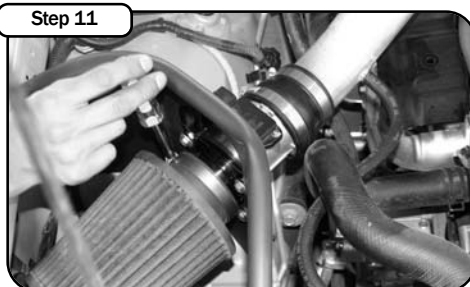
With M6 screws provided place rubber gasket onto housing (between MAF sensor and aFe housing), and mount factory MAF sensor. Tighten four screws gently (do not over tighten) with M6 socket. Apply trim seal to top edge of housing.



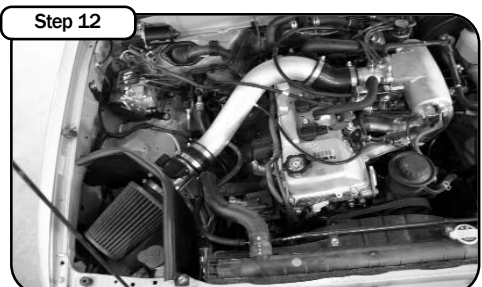
Lower housing into place. Secure the housing with provided screws (M8 and M6) using 10mm and 12mm socket. Re use 10mm bolt from step 6 , to secure front of housing onto radiator support.



Attach couplers onto tube using the supplied clamps ( do not tighten). Place angled coupler onto throttle body side and reducer coupler on MAF side.



Replace both vacuum lines (3/8 and 5/32) with hoses provided. Install aFe filter to housing.



Your installation is now complete. Please tighten all clamps and re-check periodically.

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" (aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil or aFe P/N: 90-50000 gold oil aerosol, or aFe P/N: 90-50500 gold squeeze oil).on Filter Replacement: Magnum FLOW PN: 24-30018 (black w/blue media). **Pro Dry S™** P/N: 21-30018 (black w/ white media) **Pro Dry S™** cleaning: see cleaning instruction sheet 06-00074

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