

Intake Kit Installation Instructions: 2003-2005 BMW Z4 L6 2.5L / 3.0L

Kit Part #	51/54-10651 / 51/54-10661	Tools Required	Par	t List:	
Make:	BMW	5/16" nut driver or slotted screwdriver	1	Air filter (replacement # 24-55505) or	ı
Model:	Z4 (E85)	10mm socket or wrench		Pro Dry S ™ 21-55505	
Engine:	L6 2.5L / 3.0L	Ratchet and extension	1	Intake housing	
Year:	2003-2005		1	Housing Cover	
			1	Air Filter Adapter	
			8	M6 x 1 x 10 Button Head Screws	
			2	Spring clips	



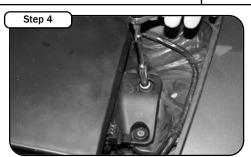
Complete kit



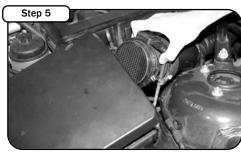
Complete stock intake.



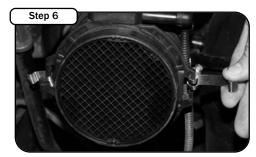
Disconnect negative terminal from battery. Loosen the hose clamp on the intake tube. Disconnect the two metal clips on the side of the MAF sensor.



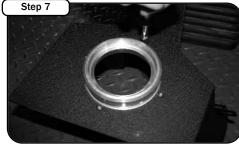
Remove the two 10mm bolts on the side of the airbox. Set the two bolts to the side you will be re-installing these later.



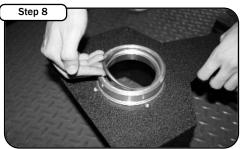
Remove MAF sensor from airbox.Make sure you do not damage the rubber gasket.Lift airbox out and remove from vehicle.



Install the two spring clips to the MAF sensor.



Insert the air filter adapter into the housing.Line up the four mounting holes and fasted with the supplied button head screws



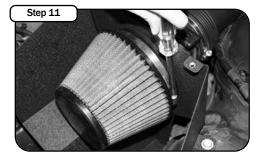
Carefully place the rubber MAF sensor gasket into the slot inside the air filter adapter



Lower housing into the engine bay. Fasten the MAF sensor to the housing and secure with the two spring clips.



Re-install the two screws removed in step 4. Tighten down assembly.



Install and tighten your pre-oiled filter.Do not use any grease or oil.



Place aluminum cover over housing. Secure with the four remaining button head screws.



Your installation is now complete. Tighten all connections and clamps. Re-check after a few hours.