



Intake Kit Installation Instructions: Torque Booster Tube for Dodge Ram Cummins (td)

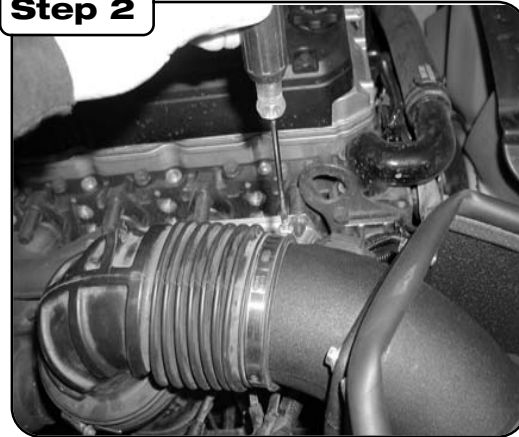
Kit Part #	54-10419		Tools Required	Part List:
Make:	Dodge		5/16 nut driver or socket	1 Molded 419 Tube
Model:	Year:	Engine:	Flathead screwdriver	1 4" x 3" straight coupler
Ram 2500	2003-2005	L6-5.9L (td)		1 4" x 2-1/2" straight coupler hi temp
Ram 3500	2003-2005	L6-5.9L (td)		4 Clamps #064

Step 1



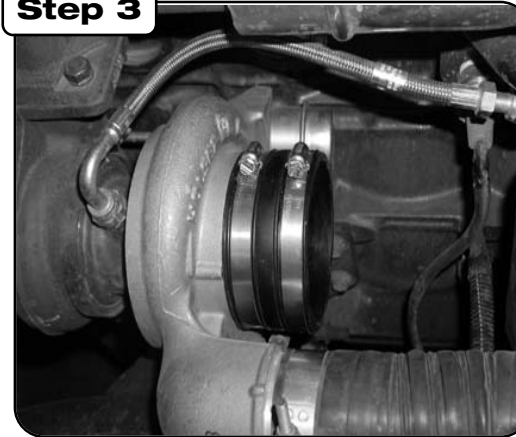
Complete Torque Booster Tube upgrade.

Step 2



Loosen clamp for stock intake tube at turbo inlet and also loosen clamp at filter tube. Remove stock intake tube.

Step 3



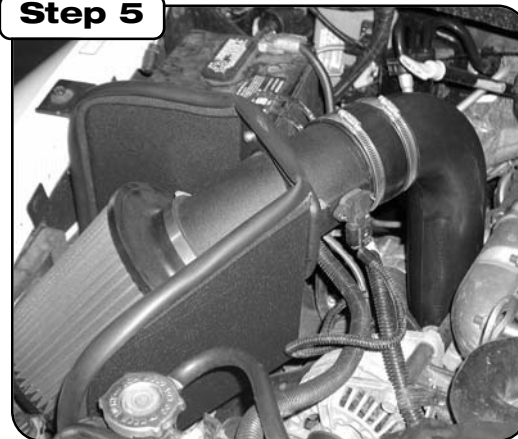
With both clamps on elbow coupler, place shorter (4" x 2-1/2") hi temp coupler on turbo inlet.

Step 4



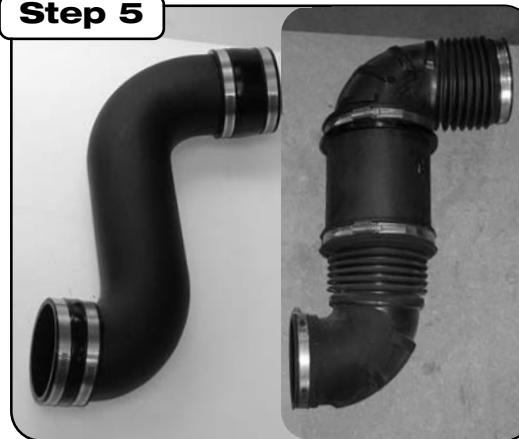
With longer (4" x 3") coupler slid onto the longer end of 419 tube, position the tube into place in the coupler on the turbo inlet. Then line up the top of tube and filter tube so you can slip the straight coupler over both tubes.

Step 5



Once all pieces are set into place go through and tighten up all clamps.

Step 5



Compare the difference between stock and the Torque Booster Tube. Re-check clamps and connections and retighten after a few hours of operation.