

## Intake Kit Installation Instructions: '02-'05 Audi A4 L4-1.8L (t)

|            |             | <del></del> |  |                                       |   |   |
|------------|-------------|-------------|--|---------------------------------------|---|---|
| Kit Part # | 51/54-10322 |             | Tools Required:                          | 1 Coupling, Reducer (2-3/4" x 1-3/4") | - | 1 Fuel Hose 3/8"D x 3"L                           |
| Make:      | Audi        |             | 5/16" nut driver or slotted screwdriver  | 1 Clamp #44                           | 1 | 1 Fuel Hose 3/8"D x 9"L                           |
|            |             |             | 10mm socket or wrench                    | 1 Clamp #32                           | 1 | 1 Fuel Hose 3/8"D x 22"L                          |
| Model      | Year        | Engine      | Ratchet and extension                    | 3 Clamp, Mini #8                      | 3 | 3 Elbow: 3/8"                                     |
| A4         | '02-'05     | L4-1.8L (t) | 1/4" nut driver or slotted screwdriver   | 3 Clamp, Mini #16                     | 5 | 5 Grommet, Air temp sensor                        |
| A4         | 02-03       | L4-1.0L (t) |  | 3 Screw, Button Head, M6x1x10         |   | 1 Reduced Barb fitting (1/2" x 1")                |
|            |             |             | Part List:                               | 1 Screw, Hex Head, M6x1x25            |   | 1 Reduced Barb Fitting (1/2" x 1") Shortened 1.5" |
|            |             |             | 1 Air filter (replacement # 24-38505) or | 1 Nut, M6x1                           | 1 | 1 1"F x 2"B x 2"T(Chr) x 1-1/2"H                  |
|            |             |             | Pro Dry S™ 21-38505                      | 1 Washer, Flat, M6                    |   |   |
|            |             |             | 1 Housing                                | 1 Washer, Wavy, M6                    |   |   |
|            |             |             | 1 Housing Cover                          | 2 Screw, Cheese Hd Slot M4x.7x16      |   |   |



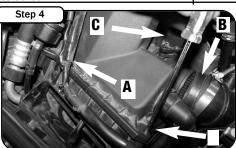
Complete kit. Make sure you have all the components before you begin your installation.



Complete stock intake.



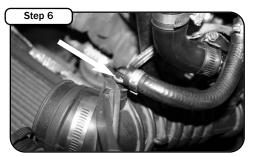
a. Remove two screws holding factory fresh air duct in place.b. Pull fresh air duct out of vehicle and save for later use



a. Remove two screws holding top half of airbox in place.b. Loosen clamp holding factory tube in place.



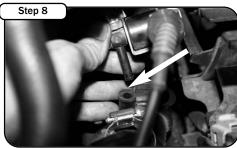
Remove top half of factory airbox



Remove clamp holding top breather filter on factory tube.



Remove clamps holding second breather from top of factory tube. Save elbow for later use.



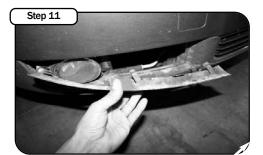
Remove clamps holding third breather filter from top of factory tube. Plug can be disconnected for ease of removal.



Loosen clamp holding fourth breather down from top of tube with slotted screwdriver.



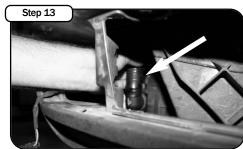
Loosen clamp at turbo and Last breather tube. Pull factory tube out of vehicle.



Pull off front grill near Passenger side fog lamp.



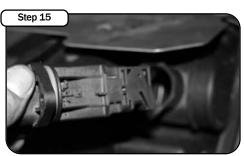
Remove fog light from vehicle



Disconnect Air pump hose at pump.



Remove fitting from air pump hose and install provided breather filter. Install filter onto air pump and replace fog lamp and grill.



Remove MAF Sensor from top half of air box.

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| Kit Part #<br>Make: | <b>51/54-10322</b><br>Audi    |                       |  |
|---------------------|-------------------------------|-----------------------|--|
| Model<br>A4         | <u><b>Year</b></u><br>'02-'05 | Engine<br>L4-1.8L (t) |  |
|                     |                               | ``                    |  |

| Tools Required:                         |
|---|
| 5/16" nut driver or slotted screwdriver |
| 10mm socket or wrench                   |
| Ratchet and extension                   |
| 1/4" nut driver or slotted screwdriver  |
| Dart Liet                               |
|   |

- 1 Air filter (replacement # 24-38505) or Pro Dry S™ 21-38505 1 Housing Cover
- 1 Tube, Rotomold

Coupling, Reducer (2-3/4" x 1-3/4") Clamp #44 Clamp #32 Clamp, Mini #8 Clamp, Mini #16 Screw, Button Head, M6x1x10 Screw, Hex Head, M6x1x25 Nut, M6x1 Washer, Flat, M6 Washer, Wavy, M6

Screw. Cheese Hd Slot M4x.7x16

Gasket Mass Sensor Fuel Hose 3/8"D x 3"L

Fuel Hose 3/8"D x 9"L

Fuel Hose 3/8"D x 22"L

Elbow: 3/8"

Grommet, Air temp sensor

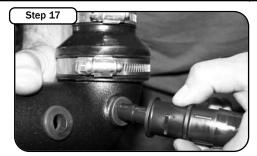
Reduced Barb fitting (1/2" x 1")

Reduced Barb Fitting (1/2" x 1") Shortened 1.5"

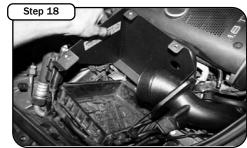
1"F x 2"B x 2"T(Chr) x 1-1/2"H



Using provided Gasket and (2) M4x.7x16 screws install MAF Sensor onto aFe intake tube.



Install provided reducer coupler onto tube using provided clamps (#32, #44). Install two reduction fittings. Install (5) provided grommets into tube. Install larger reduction fittings onto grommet near turbo coupling Install shorter reduction fittings on grommet nearest the MAF Sensor



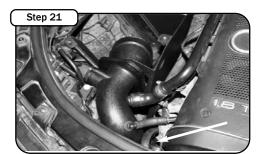
Place aFe housing and tube into vehicle. Align housing clip on base and align sides of housing to airbox.



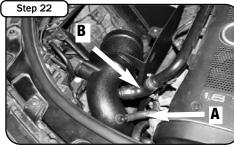
Slide tube coupling onto turbo. Tighten clamp at turbo end with 5/16" Nut driver. Install lowest breather onto large reduction barb fitting. Use provided #16 mini clamp.



Use provided 8.5"L x 3/8" hose with 3/8" elbow and clamp. Install onto second from bottom fitting. Tighten clamp onto factory switch valve. Verify plug is reconnected.



Install provided 22 "L x 3/8"D hose with 3/8" elbow onto third from bottom fitting. Route hose towards firewall area and clamp hose onto fitting.



Install provided 3"L x 3/8"D hose with 3/8" elbow onto forth from bottom fitting. Install factory elbow onto last fitting, use provided clamp to tighten down to factory metal tube.



Align tube to housing and use provided M6x1x25 screw, M6 flat washer, M6 wavy washer, and M6 nut.



Re connect MAF Sensor plug



Install high flow aFe air filter. Tighten down clamp using 5/16" Nut driver



Install aFe cover using (3) M6x1x10 button head screws.



Install factory fresh air duct and tighten down two screws securing it to the core support.



Your installation is now complete. Make sure you check that all clamps and electrical connections are tight. Recheck periodically.