

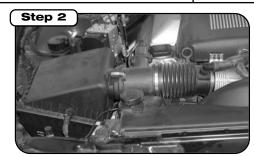
## Intake Kit Installation Instructions: '97-'03 BMW E39 540i V8-4.4L

Kit Part #	51/54-1047	1	Tools Required:	Part List:	1 Rubber grommet
			5/16" socket, nut-driver	1 Filter part # 24-91007 (Replacement Fil	ilter) 1 Rubber coupler
Make:	BMW		8mm socket or wrench	or <b>Pro Dry S</b> ™ 21-90015	1 #64 clamp
			10mm socket or wrench	1 M6 x 1 x 12mm hex head screw	1 #72 clamp
<u>Model</u>	Year	<u>Engine</u>	Ratchet and extension	1 M6 lock washer	1 7/16" trim seal @ 28"L
540i	'97-'03	V8-4.4L	Med flat screwdriver	1 M6 washer	
			4mm allen wrench	5 M6 x 1 x 10mm button head	
				1 Filter adapter 3-angle	

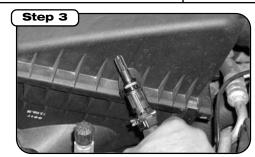
Filter shield



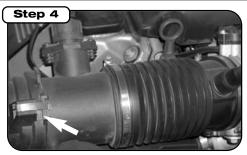
Complete kit with parts.



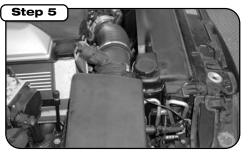
Complete stock intake.



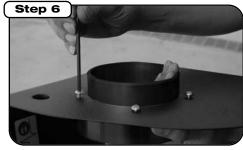
Remove temperature sensor from stock air box



Remove 2 spring clips that connect the mass flow sensor to the stock air box.



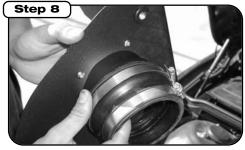
Remove bolt with 10mm socket or wrench and remove air box from engine.



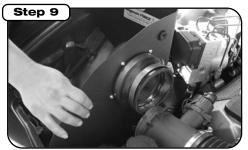
Assemble 3-angle filter adapter to shield using 5 button head screws.



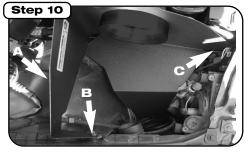
Insert rubber grommet.



Slip on rubber adapter ( do not tighten).



Install shield into vehicle.



A- Use provided 6mm screw, washer and lock washer (10mm) B Use factory nut (10mm) C Use factory screw (8mm)



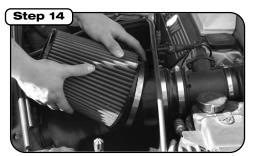
Tighten down 2 clamps that are used on the rubber adapter.



Install temperature sensor.



Install trim seal.



Install filter.



Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system. EO identification label is required in passing the Smog Check inspection. Make sure all hoses and clamps are tight and that all electrical components are secure.