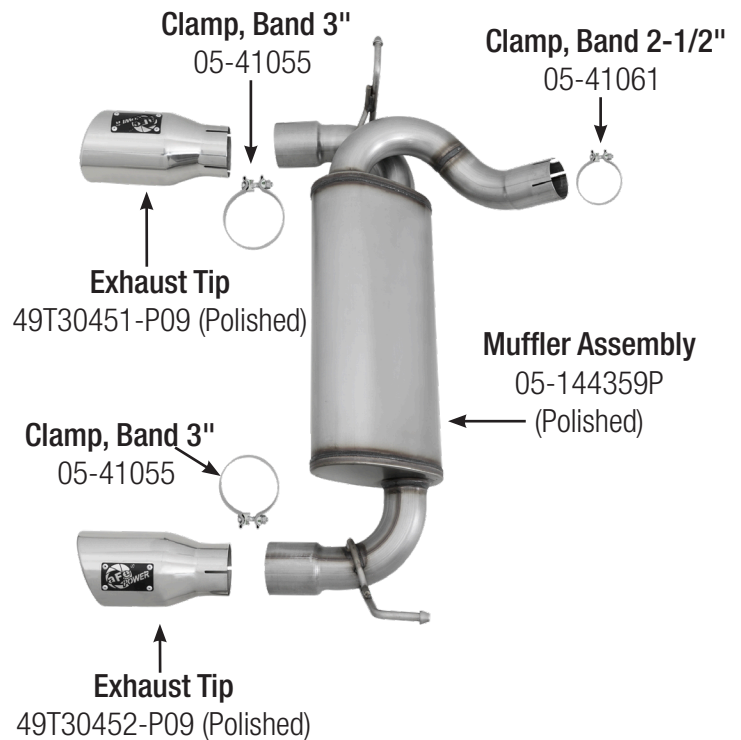
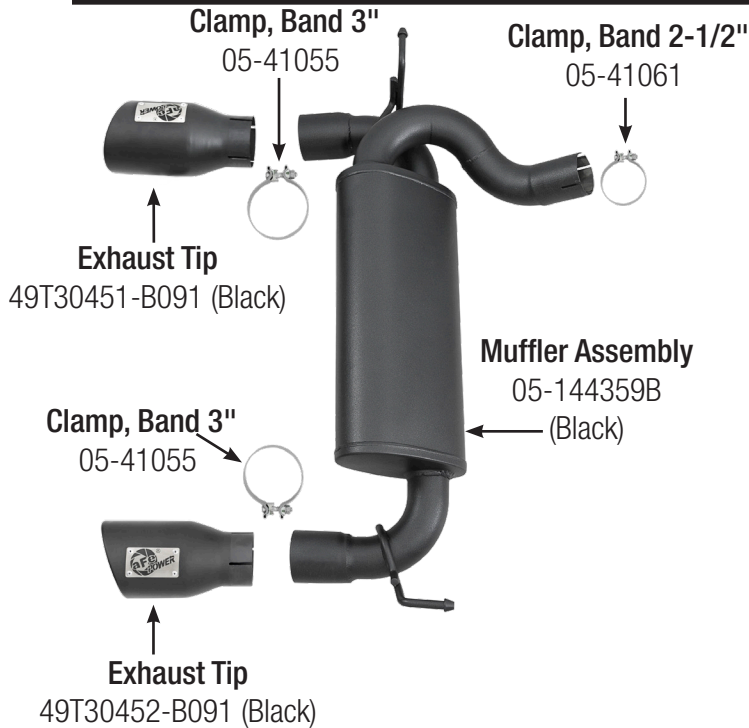




INSTALLATION INSTRUCTIONS

MAKE: Jeep
MODEL: Wrangler (JK)
YEAR: 2007-2018
ENGINE: V8-3.6L/3.8L (2DR/4DR)

**2-1/2" Stainless Steel
Axle-Back Exhaust
49-48061-B (Black Tips)
49-48061-P (Polished Tips)**



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

- Step 1.** (Read Instructions prior to installation). It may be helpful to lubricate all the factory isolation rubber mounts, before taking off stock exhaust and also before installing aFe exhaust. Always use a Jack or Stand to support muffler when installing or uninstalling any exhaust system.
- Step 2.** Remove your stock axle back exhaust from the rear. Take caution not to damage the factory isolation mounts as they will be reused.
- Step 3.** Install the aFe axle back exhaust.
- Step 4.** Place a 2.5" band clamp over the rear aFe axle back muffler assembly. The slide the over axle pipe into rear aFe axle back muffler assembly slip hangers into rubber isolation mounts.
- Step 5.** Install tips. Align system and begin to tighten down clamp.
- Step 6.** Recheck all work done for tightens. Remove vehicle from jack stands.
- Step 7.** Congratulations your exhaust is now complete and ready for daily use! It is recommended to re-tighten all clamps after 50-100 miles. Note: It is normal for the aFe Power Cat-back exhaust to emit smoke for the first few minutes upon initial start-up.

NOTES:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**