



INSTALLATION INSTRUCTIONS

MAKE: Toyota
 MODEL: Tacoma
 YEAR: 2005-2015
 ENGINE: V6-4.0L
 Fits: CC/SB, EC/LB (127.8" WB) & CC/LB (140.9" WB)

Stainless Steel Cat-Back

49-46033-P (Polished Tips)
 49-46033-B (Black Tips)

Mounting Bracket 05-46240	Band, Clamp 2-1/2" (x2) 05-41061	Band, Clamp 3" (x2) 05-41055	Nut, Hex (x2) 05-41055	Screw, Hex (x2) 05-41055	Washer (x2) 03-50071
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Front Pipe
05-144247

Extension Tube
05-144206

Muffler Assembly
05-144248

Tail-Pipe
05-144245 (Black Tips)
05-144246 (Polished Tips)

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

- Step 1:** (Read instructions prior to installation.) Remove your stock exhaust up to the catalytic converter from the rear of your vehicle, working your way forward. Take caution not to damage the factory hardware and isolation mounts as they will be reused. (It is recommended not to fully tighten the clamps until the entire system has been installed.)
- Step 2:** For faster installation, spread the pieces alongside your vehicle according to the diagram shown above.
- Step 3:** Install the muffler assembly onto the stock y-pipe using the stock bolts, gaskets and factory isolation mounts. (Use a jack stand to support the muffler assembly.)
- Step 4:** Install the provided hanger bracket using the provided hardware and 1 of the factory isolation mounts. (See Figure A and B as a reference.)



Figure A.

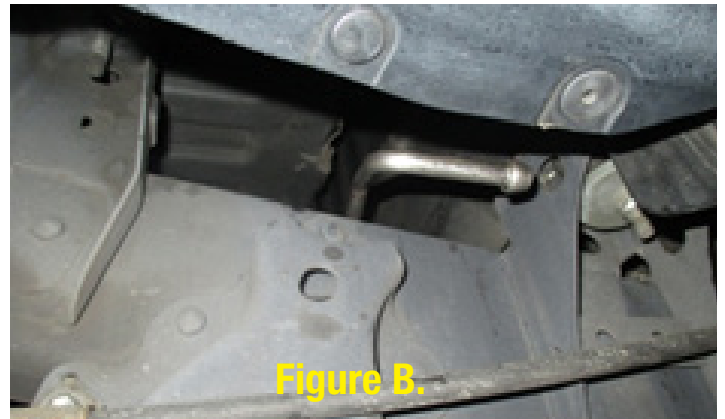


Figure B.

- Step 5:** Install the provided 2.5" band clamps onto the end of the muffler assembly, then slide in the Tail pipe assembly and install onto the provided hanger bracket using the stock isolation mount.
- Step 6:** Adjust and align the exhaust system to desired position. You can now begin to tighten down the exhaust starting from the front flange working your way back.
- Step 7:** Your installation is now complete. It is recommended to retighten all exhaust components after 50-100 miles.