

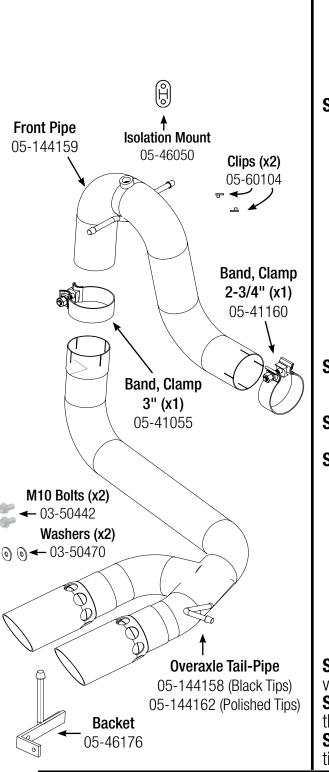
## **INSTALLATION INSTRUCTIONS**

MAKE: GM MODEL: Colorado/Canyon YEAR: 2016 ENGINE: I4-2.8L (td) Duramax FITS: CC/SB 128.3"WB

## **3" DPF-Back** 49-44065-P (Polished Tlps) 49-44065-B (Black Tips)

## aFe recommends professional installation on our products.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.



- Step 1: (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended or this procedure. Secure DPF (Diesel Particulate Filter) with jack/stands. The stock exhaust system will require cutting therefore professional assistance and proper tube cutting tools is always recommended.
  Step 2: Using a visible ink; measure 6" inches back from the rear weld of the DPF for the CC/SB (128.3" WB) and place a
  - weld of the DPF for the CC/SB (128.3" WB) and place a mark. (**As shown in Figure A**) the mark will indicate your cut location. Ensure the measurement is accurate and the mark is clearly visible.



- **Step 3:** Once you have cut the stock Over-Axle tube away from the (DPF). Remove the Nox sensor with a 15/16" wrench, and then remove Over-Axle safely.
- **Step 4:** Install the front pipe into place using the provided 2.75" band clamp and OE Isolation Mounts.
- **Step 5:** Install provided bracket using provided hardware as shown in Figure B.





**Step 6:** Install the Rear tube using provided 3" band clamp and provided isolation mount. **Step 7:** Align exhaust system and tighten all band clamps, re-install

the nox sensor. **Step 8:** Your installation is now complete. It is recommended to retighten all exhaust components after 50-100 miles.

NOTES: <u>aFe recommends</u> that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.