INSTALLATION INSTRUCTIONS

MAKE: GM
MODEL: Silverado HD/Sierra HD
YEAR: 2007.5-2010
ENGINE: V8-6.6L (td) LMM
WHEELBASE: All except Cab & Chassis

5" DPF-Back Aluminized
49-04040 (No Tip)
49-04040-P (Polished Tip)
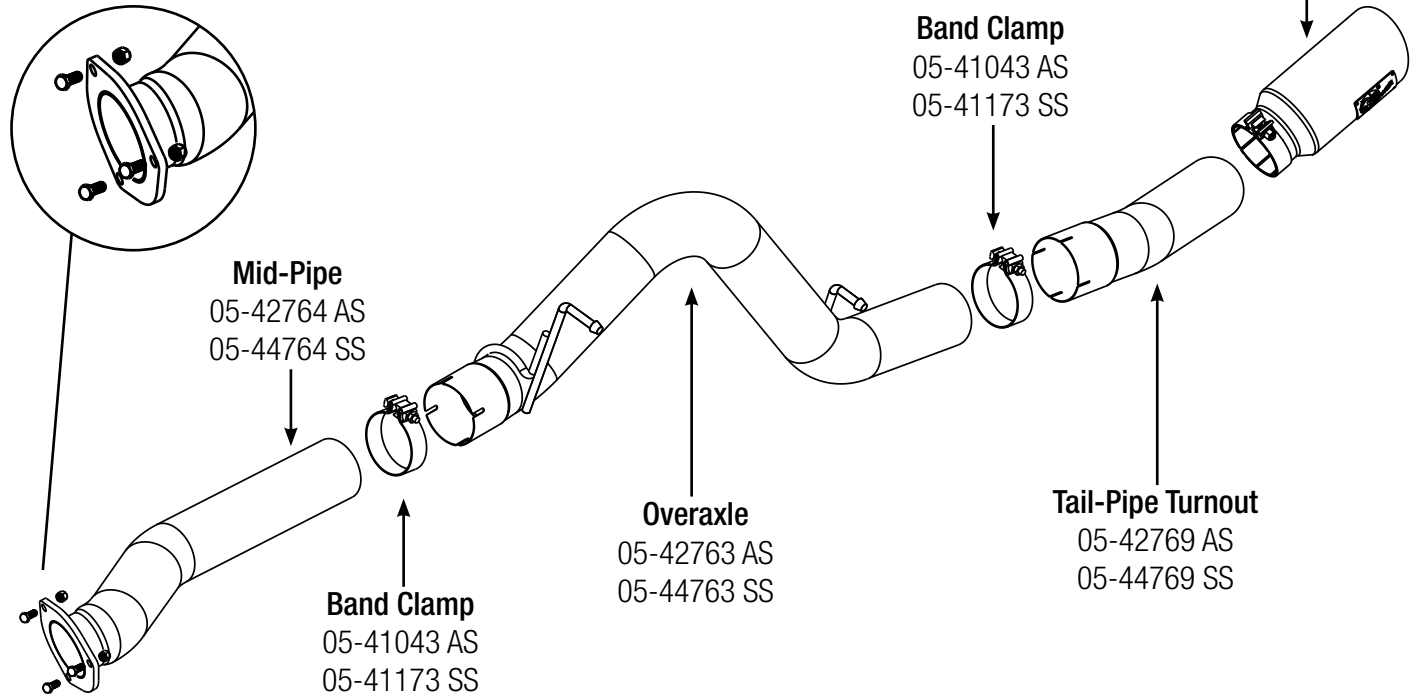49-04040-B (Black Tip)
5" DPF-Back Stainless Steel
49-44040 (No Tip)
49-44040-P (Polished Tip)
49-44040-B (Black Tip)

Screws: 03-40104 (3)
Nuts: 05-40103 (3)

No Tip
49-92019-P
49-92027-B

Band Clamp
05-41043 AS
05-41173 SS

Mid-Pipe
05-42764 AS
05-44764 SS

Band Clamp
05-41043 AS
05-41173 SS

Overaxle
05-42763 AS
05-44763 SS

Tail-Pipe Turnout
05-42769 AS
05-44769 SS

Step 1: (Read Instructions prior to installation) Lossen mounting flange at rear of particulate filter before muffler. Remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts and gasket as they will be reused. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install overaxle/tail-pipe, utilizing the factory isolation mounts.

Step 4: Install the mid-pipe using original gasket and supplied hardware. Regular cab and quad cab short bed will require that the mid-pipe be cut at the end opposite from the flange. Crew cab long bed will use the mid-pipe as is. The mid-pipe should be installed so that the jog brings the mid-pipe closer to the drive shaft for increased tail-pipe/shock clearance.

Step 5: Install the exhaust tip on the tailpipe. Adjust for alignment and tighten all connections. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTES:
- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**