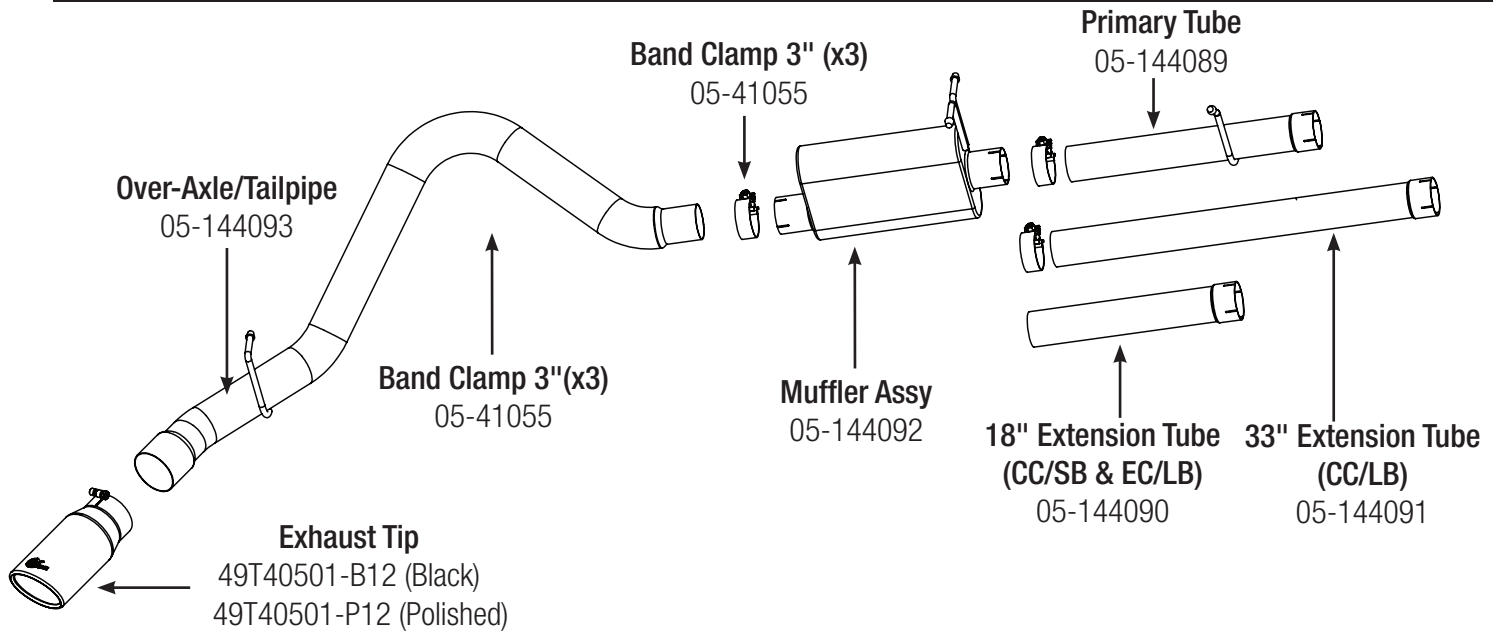




INSTALLATION INSTRUCTIONS

MAKE: Ford
MODEL: F-250/-350
YEAR: 99-04
ENGINE: V8-5.4L/V10-6.8L
Fits: EC/SB-LB &CC/SB-LB

3" into 3-1/2"
Stainless Steel Cat-Back
49-43076-P (Polished Tip)
49-43076-B (Black Tip)



Step 1: Read Instructions prior to installation.

Step 2: Secure vehicle on jack stands (refer to your manual for specified jack stand positions.)

Step 3: Remove the stock exhaust starting from the rear of the vehicle working your way forward to the catalytic converter.

Installing aFe Power Exhaust

Step 1: Install the primary tube using provided 3" band clamps (Do not tighten at this time) and stock isolation mount.

Step 2: Install the 33" extension pipe for the crew cab long bed. No extension pipe is necessary for the extended cab, short bed. Install the 18" extension pipe for the crew cab short bed and the extra cab long bed.

Step 3: Install the muffler assembly onto the factory isolation mounts.

Step 4: Install over axle tail pipe using provided 3" band clamps.

Step 5: Install provided exhaust tip and band clamp or pinch bolt.

Step 6: Align system and tighten all band clamps starting from the catalytic converter to the rear of the truck. Make sure the system is level and clears the rear shock and spare tire.

Step 7: Re-check all work and make sure everything is tight and clearance is good.

Step 8: Remove vehicle from jack stands.

Step 9: Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

NOTES:

- aFe recommends that the tailpipe be at least 1/2" - 1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**