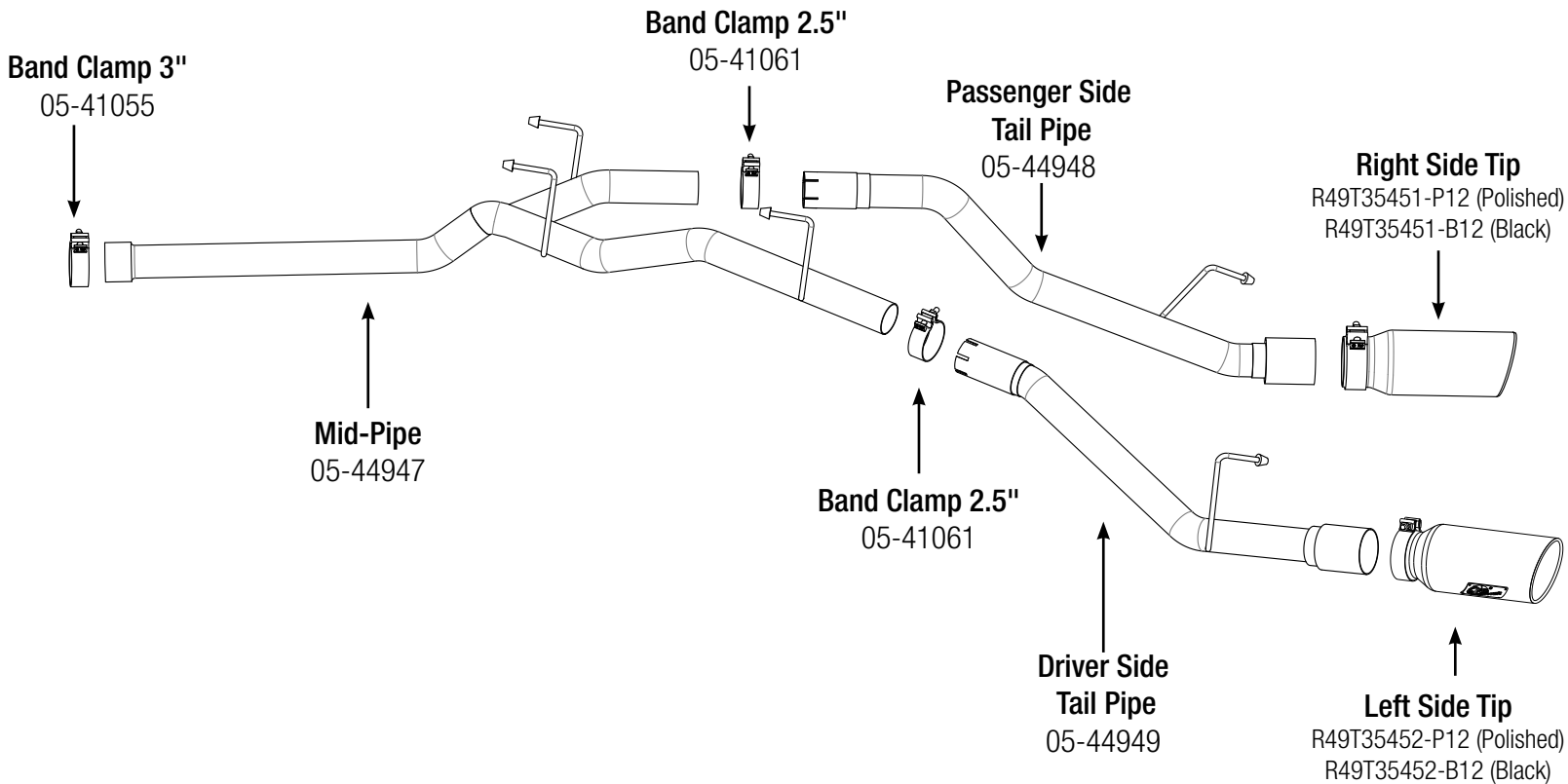




INSTALLATION INSTRUCTIONS

MAKE: RAM
MODEL: 1500
YEAR: 2014-2017
ENGINE: V6-3.0L (td) EcoDiesel

**2-1/2" DPF-Back
Stainless Steel**
49-42041-B (Black Tips)
49-42041-P (Polished Tips)



Step 1: (Read Instructions prior to installation) Loosen mounting flange at rear of particulate filter before muffler. Remove the stock exhaust from the rear of the truck working your way forward. Take caution not to damage the factory isolation mounts and gasket as they will be reused. **It is recommended to not fully tighten the clamps until the entire system has been installed.**

Step 2: Loosen all band clamps from muffler. Do not loosen rear band clamps holding tips in place.

Step 3: Spray WD-40 on all rubber isolation mounts holding the the exhaust in place.

Step 4: Pop out the rear rod hanger from isolation mount on the passenger side, and slide tube holding the tip out from the muffler outlet.

Step 5: pop out rod hangers (x2) from isolation mounts on driver side, and slide tube out from muffler outlet.

Step 6: Remove muffler by first placing a stand to support muffler underneath.

Step 7: Pop out rod hangers from isolation mounts. Gently Slide muffler out of DPF system.

Step 8: For ease of installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 9: Start from the front of vehicle working yourself back.

Step 10: Place band clamp (05-41055) over mid-pipe (05-44947) as shown on drawing.

Step 11: Slip mid-pipe into DPF system and pop in rod hangers (x2) into the factory isolation mounts.

Step 12: Place band clamps (05-41061) over right tip bend (05-44949). Do the same for left tip bend (05-44948).

Step 13: Start with right tip bend, slide into mid-pipe and pop in rod hanger into factory isolation mount.

Step 14: Slide left tip bend into mid-pipe tube and pop in rod hanger into factory isolation mount.

Step 15: Fully tighten exhaust system in place

Step 16: Place band clamps (05-41171) over left and right tips.

Step 17: Slip tips into place and tighten at desired place and position.

Step 18: Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100

NOTES:

- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**