



INSTALLATION INSTRUCTIONS

Axle-Back Exhaust

MAKE: Alfa Romeo

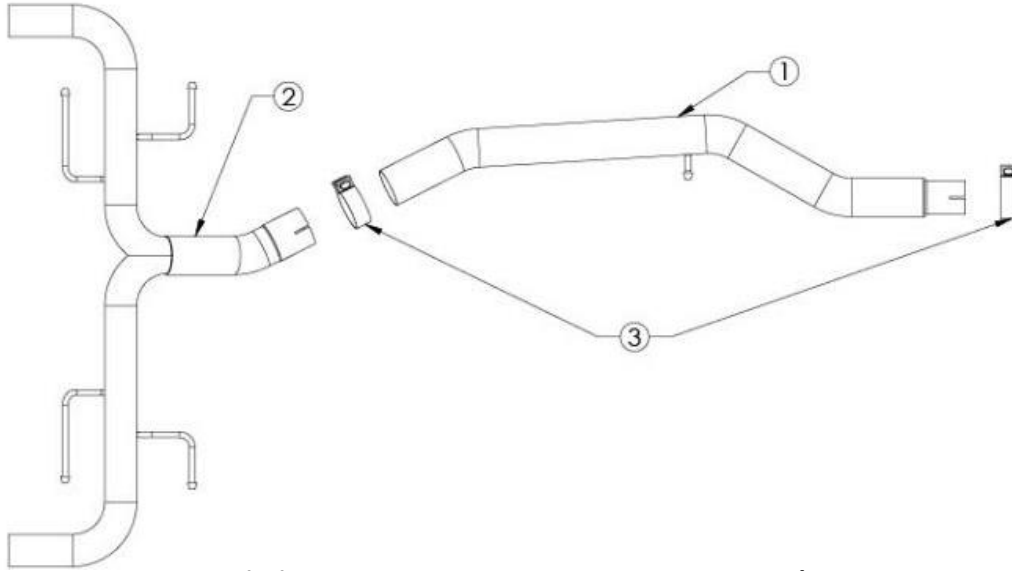
49-36902

MODEL: Giulia

YEAR: 2017-2021

ENGINE: L4-2.0L (t)

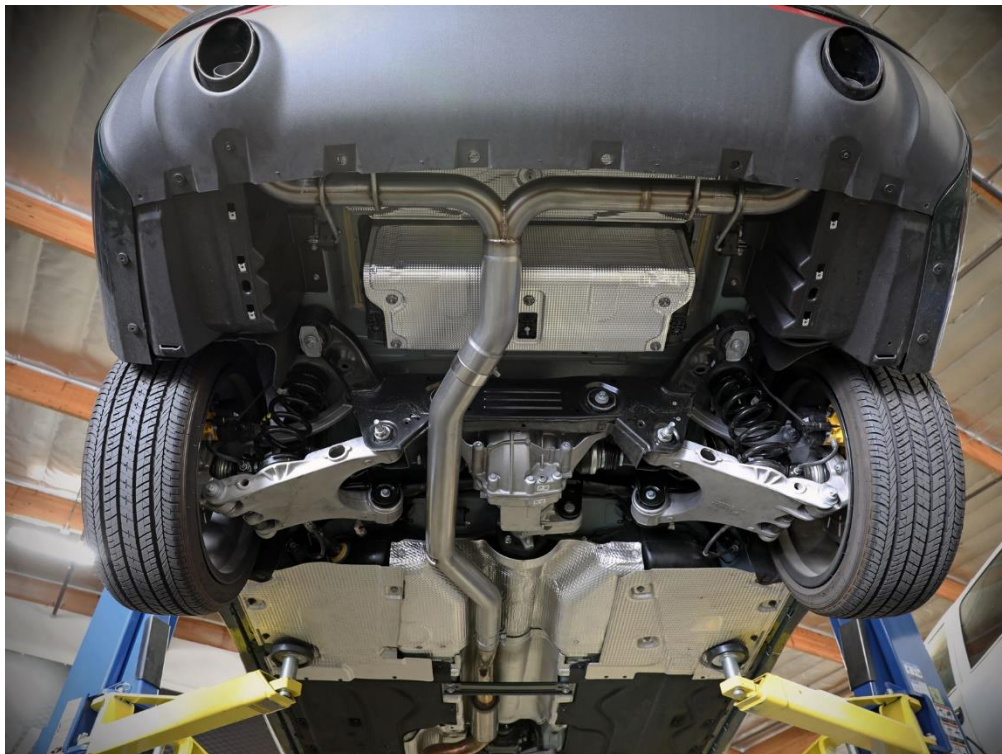
NOTE: Does not fit vehicles with all-wheel drive



<i>Item</i>	<i>Description</i>	<i>Part Number</i>	<i>Quantity</i>
1	Mid-Pipe	05-245152	1
2	Tailpipe	05-245153	1
3	Clamp, Band: 3"	05-41055	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove rear bumper shield.
6. Loosen the nut on the OE Sleeve Clamp.
7. Remove (x1) OE hanger rod from the isolation mount located on the OE mid-pipe.
8. Remove (x4) OE hanger rods from the isolation mounts located on the OE rear muffler.
9. Install the aFe Power Mid-Pipe onto the OE front pipe using the OE sleeve clamp and insert the hanger rod into the OE isolation mount.
10. Install the aFe Power Tailpipe onto the aFe Power Mid-pipe using the provided 3" band clamp and insert the hanger rods into the OE isolation mounts.
11. Tighten the OE sleeve clamp and 3" band clamp slightly.
12. Reinstall rear bumper shield.
13. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
14. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
15. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
16. Remove vehicle from jacks stands.
17. It is recommended to re-tighten all clamps and hardware after 50-100 miles.