

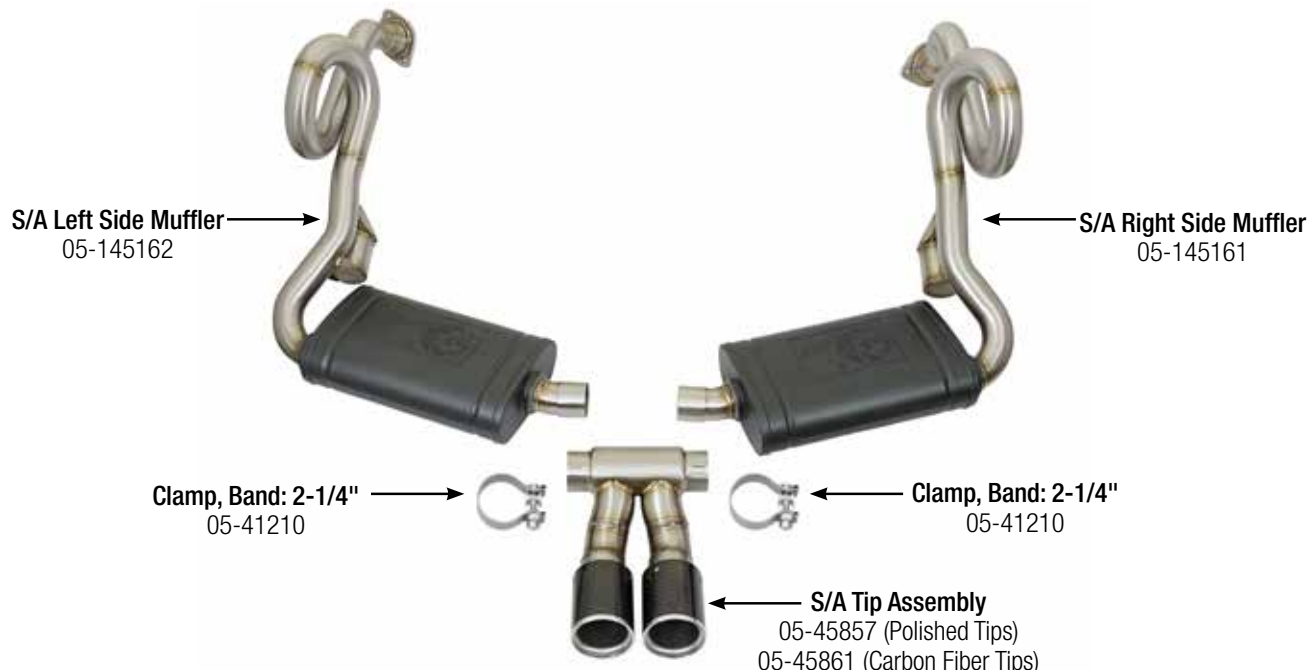


INSTALLATION INSTRUCTIONS

MAKE: Porsche
MODEL: Cayman / Boxster (981)
YEAR: 2012-2016
ENGINE: H6-2.7L / 3.4L
NOTE: Includes S models.

Cat-Back Exhaust
304 Stainless Steel
49-36415 (No Tips)
49-36415-C (C/F Tips)
49-36415-P (Pol. Tips)

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** Secure the vehicle on jack stands (refer to your owner's manual for specified jack stand positions)
- Step 2:** Remove the rear wheels
- Step 3:** Remove the OE exhaust system and tip assembly
- Step 4:** Install the Left side aFe power muffler using the original nuts and gasket but do not tighten yet (the OE gasket can be reused replace if damaged)
- Step 5:** Install the muffler clamps to each end of the OE or aFe power muffler tip assembly and slide it onto the left muffler, but do not tighten yet.
- Step 6:** Install the right side aFe power muffler using the original nuts and gasket but do not tighten yet (the OE gasket can be reused replace if damaged).
- Step 7:** Tighten the (x4) nuts on the left and right side exhaust flanges.
- Step 8:** Now align the OE, or aFe power tip assembly to the desired position and tighten the (x2) band clamps.
- Step 9:** Re-check all your work
- Step 10:** Install the rear wheels and torque to factory specifications.
- Step 11:** Remove vehicle from jack stands
- Step 18:** Re-check all your work and re-check all nuts and bolts after 150 miles of driving.

NOTE: It is normal for the aFe Exhaust System to emit smoke for the first few minutes upon initial start-up.
