

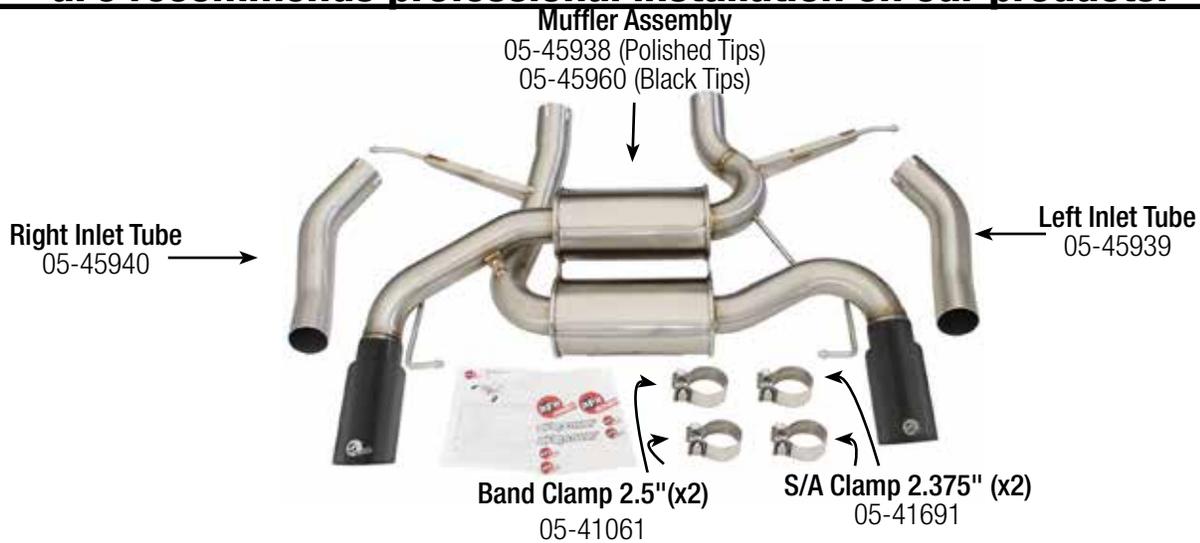


## INSTALLATION INSTRUCTIONS

MAKE: BMW  
MODEL: 335i  
YEAR: 2008-2013  
ENGINE: L6-3.0L (t/tt) N54/N55

**Axle-Back**  
**304 Stainless Steel**  
**49-36327-P (Polished Tips)**  
**49-36327-B (Black Tips)**

**aFe recommends professional installation on our products.**



**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

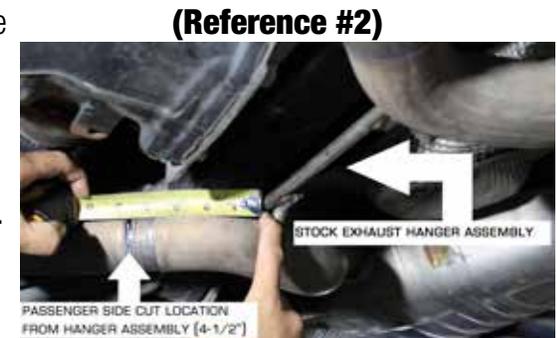
**Step 1:** (Read Instructions prior to installation) To perform this installation your stock exhaust system needs to remain on the vehicle. As you go about the installation / uninstallation process; ensure to use proper support (examples: lift, jack stands, support stands). **(Reference #1)**

**Step 2:** Securely place your vehicle on a lift, you need to have enough room for you to work under the vehicle; therefore jack stands will not provide enough clearance. Before removing your stock system locate the rear cross member hanger assembly.

**Step 3:** Using a tape measure, working on the driver side pipe, measure approximately 5-1/4" inches from the hanger assembly. This measurement is towards the front of the vehicle. As shown in the picture **(Reference #1)**, mark this location with clearly visible ink. This will be one, of two cut locations.



**Step 4:** Using a tape measure, working on the passenger side pipe, measure approximately 4-1/2" inches from the hanger assembly. This measurement is towards the front of the vehicle. As shown in the picture **(Reference #2)**, mark this location with clearly visible ink. This will be the second cut location.



**Step 5:** With these locations marked, proceed to remove your stock exhaust. Once removed cut these marked locations. For best results when cutting this tube, we highly recommend using professional tooling, or seek assistance from a professional.

**Step 6:** Install your modified stock exhaust system back on the vehicle (do not fully tighten). Slip the provided 2-1/4" band clamps over the left and right muffler assembly inlet tubes (notched side). Once complete, proceed to install these tubes into the muffler assembly.

**Step 7:** Install the muffler assembly, ensure to properly support this assembly by using stands.

**Step 8:** Your installation is now complete. Adjust for alignment and tighten all connections. Install cover plate. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

**Note:** It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up due to grease used in the manufacturing process.