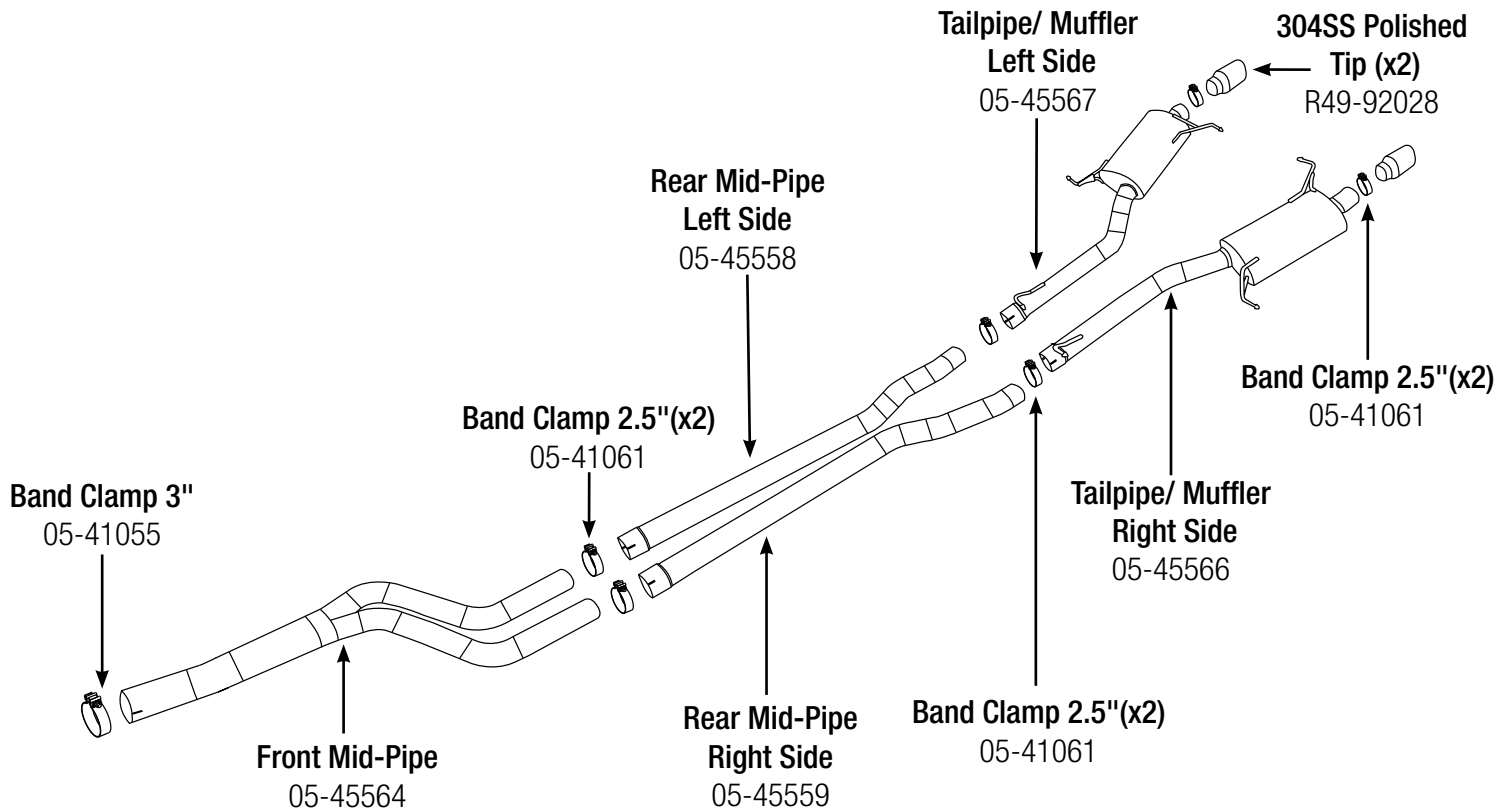




## INSTALLATION INSTRUCTIONS

MAKE: BMW  
MODEL: 535i (F10)  
YEAR: 2011-2014  
ENGINE: L6-3.0L (t) N55

**Down-Pipe Back**  
**304 Brushed Stainless Steel**  
**49-36308**



**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

- Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- Step 2:** Remove brace under the center of the stock exhaust system going across the chassis.
- Step 3:** Loosen the clamp securing the stock exhaust pipe to the catalytic converter.
- Step 4:** Remove the two nuts securing the front left and right side rubber exhaust hanger mounts but do not take the hangers off the studs.
- Step 5:** Remove the torx head bolts securing the mid left and right side rubber exhaust hangers off the chassis.
- Step 6:** Remove the two nuts securing the rear left and right side rubber exhaust hanger mounts off the chassis.
- Step 7:** With the help of a friend, remove the front left and right side rubber exhaust hanger mounts off the chassis studs and remove stock muffler by sliding it back and away from the catalytic converter.
- Step 8:** Taking one rubber hanger mount at a time, slide off the stock exhaust system and install onto the correct location on the aFe exhaust system. Repeat this step until all rubber hangers have been transferred and ensure that they are positioned exactly like how they were on the original exhaust system.
- Step 9:** Using the 3" aFe clamp, install the aFe front mid pipe section to the catalytic converter but do not tighten.
- Step 10:** Using (x2) 2.5" aFe clamp, install the left and right side aFe mid pipe sections but do not tighten.
- Step 11:** Using (x1) 2.5" aFe clamp, install the left side aFe muffler section and secure all the hangers but do not tighten the aFe pipe clamp.
- Step 12:** Using (x1) 2.5" aFe clamp, install the right side aFe muffler section and secure all the hangers but do not tighten the aFe pipe clamp.
- Step 13:** Install the aFe pipe clamps to each aFe tip and slide them over the aFe muffler. Now rotate and slide forward/rearward to your desired position but do not tighten the clamps.
- Step 14:** Now align the entire system and when satisfied, tighten all aFe hose clamps from steps 9, 10, 11, 12 and 13.
- Step 15:** Install the brace removed from step 2 using the original hardware and tighten.
- Step 16:** Carefully remove the vehicle off the jack stands.
- Step 17:** Verify that all connections are tight and secured.
- Step 18:** Using soap and water, wipe any grease, dirt, debris and fingerprints before starting the vehicle.