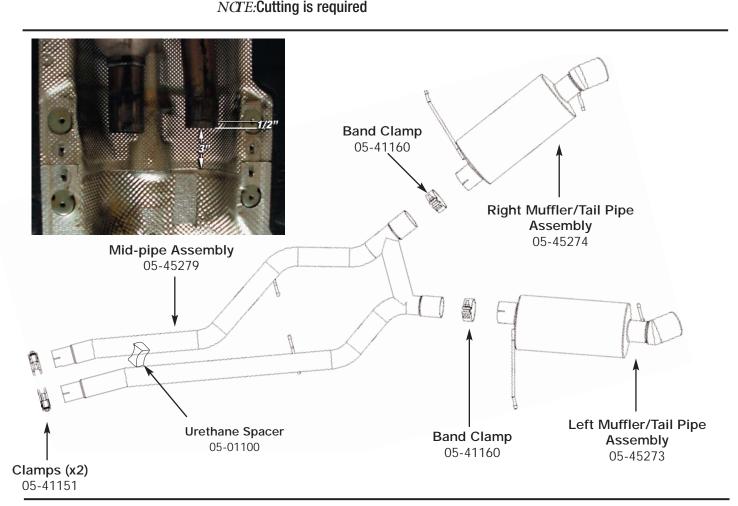


INSTALLATION INSTRCTIONS
MAKEBMW
MODEI335i
YEAR2007-2009
ENGINÆ6-3.0L





Step 1: (Read Instructions prior to installation) Remove your stock exhaust from the rear of your vehicle working your way forward. Take caution not to damage the factory isolation mounts as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed.

Step 2: A urethane spacer (05-01100) is placed between the exhaust tubes from the factory to spread the pieces of the exhaust apart so that they will line up better to the OE exhaust tubes.

Step 3: OE exhaust tubes are to be cut. Remove cover plate and torx screws. The cut location is approximately 3" in front of the heat shield seam, approximately 1/2" behind the forward most cover plate attachment holes. (See Photo above)

Step 4: Install mid-pipe assembly with clamps and isolation mounts. If necessary loosen the forward flange joint to ease assembly. Do not fully tighten. Once the mid-pipe assembly is in place, please remove the urethane spacer (05-01100).

Step 5: Install the muffle/tail pipe assemblies with band clamps, utilizing the factory isolation mounts, do not fully tighten until tips have been centered in the bumper cut outs.

Step 6: Adjust for alignment and tighten all connections. Install cover plate using supplied spacers. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.
- IF additional clearance is needed, the soft aluminum heat shield can be reshaped at any points of contact.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**



PERFORMANCE EXHAUST

Features

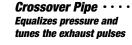
- High performance
- 2.75" (70mm) mandrel-bent tubing
- Polished 304 SS construction
- Dual 3.50" (89mm) polished 304 SS tips
- Crossover pipe
- OE hangers

Benefits

- Increased flow
- Increased MPG
- Aggressive tone

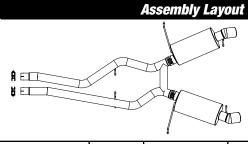
Also Included







Performance Data το 275 нр 275 255 255 235 235 215 215 195 195 175 155 155 135 aFe 115 115 95





	P/N	Wheel Base	BOX SIZE	WEIGH	TINSTALL TIMI	E UPC
MACHFORCE X P	49-36301	108.7"	60" x 14" x 19"	65 lbs.	1.5 hours	80295949302

^{*} Tested on 2009 BMW 335i with an OE air filter