



INSTALLATION INSTRUCTIONS

MAKE: Infiniti

MODEL: Q50

YEAR: 2016 - 2018

ENGINE: V6-3.0L (tt) Sport / Red Sport 400

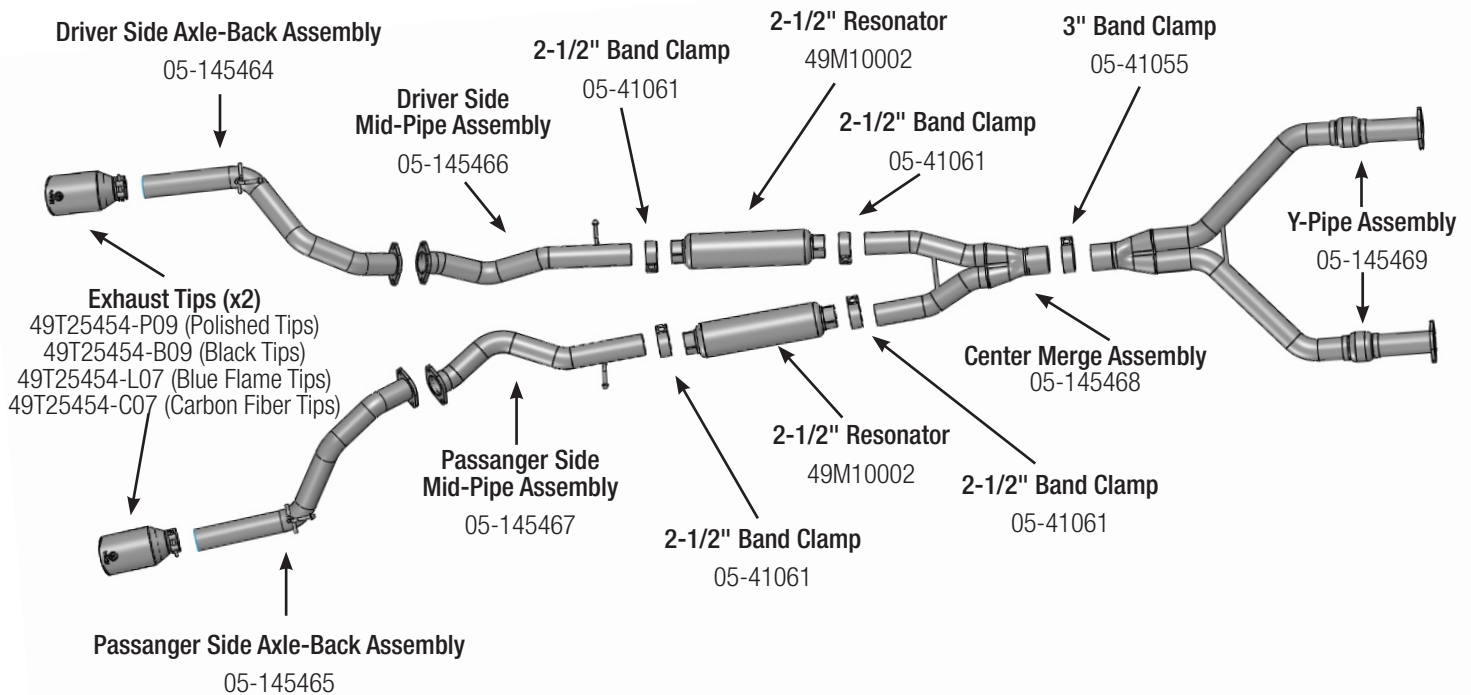
Cat-Back Exhaust

49-36132NM-P (Polished Tips)

49-36132NM-B (Black Tips)

49-36132NM-L (Blue Flame Tips)

49-36132NM-C (Carbon Fiber Tips)



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** **(Read instructions prior to installation.)** For faster removal and installation of exhaust a trained professional is recommended for this procedure. Secure stock exhaust with jack/stands before removing. Please allow exhaust to cool down! This will prevent any burn injuries.
- Step 2:** Secure the stock exhaust with jack/stands.
- Step 3:** Support the muffler with stand. Loosen and remove the (x3) bolts on the each side hanger brackets holding muffler.
- Step 4:** Remove the (x4) nuts securing the stock front mid pipe to the catalytic converters.
- Step 5:** Remove the center cross brace secured under the stock exhaust.
- Step 6:** Slide the stock mid pipe off the rubber hangers and remove the mid pipe.
- Step 7:** Remove the stock exhaust system.
- Step 8:** Remove the hanger brackets and rubber mounts off the stock exhaust system section and transfer onto the TAKEDA exhaust system.
- Step 9:** Install the Takeda y-pipe to the catalytic converters using the stock nuts and gaskets.
- Step 10:** Using the (x1) 3" band clamp, install the Takeda center pipe onto to the y-pipe but do not tighten the band clamp.
- Step 11:** Using the (x2) 2-1/2" band clamps, install the Takeda resonators left and right side onto to the center pipe but do not tighten the band clamps.
- Step 12:** Using the (x1) 2-1/2" band clamps, install the Takeda mid pipe driver side onto to the resonator pipe but do not tighten the band clamp.
- Step 13:** Using the (x1) 2-1/2" band clamps, install the Takeda mid pipe passenger side onto to the resonator pipe but do not tighten the band clamp.
- Step 14:** Using the (x1) supplied gasket and bolts and nuts install the Takeda axle back driver side onto to the mid pipe but do not tighten.
- Step 15:** Using (x1) supplied gasket and bolts and nuts install the Takeda axle back passenger side onto to the mid pipe but do not tighten.
- Step 16:** Using the (x2) supplied 2-1/2" band clamps, install the TAKEDA right and left side clamp on tip onto the right and left side axle back, but do not tighten.
- Step 17:** Re-install the center cross brace.
- Step 18:** Once aligned and you're satisfied, you may now tighten complete system.
- Step 19:** Start the vehicle and check for any leaks.
- Step 20:** Double check all work and ensure everything is tight Congratulations, your system is now complete and full.
- Step 21:** Installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.

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