

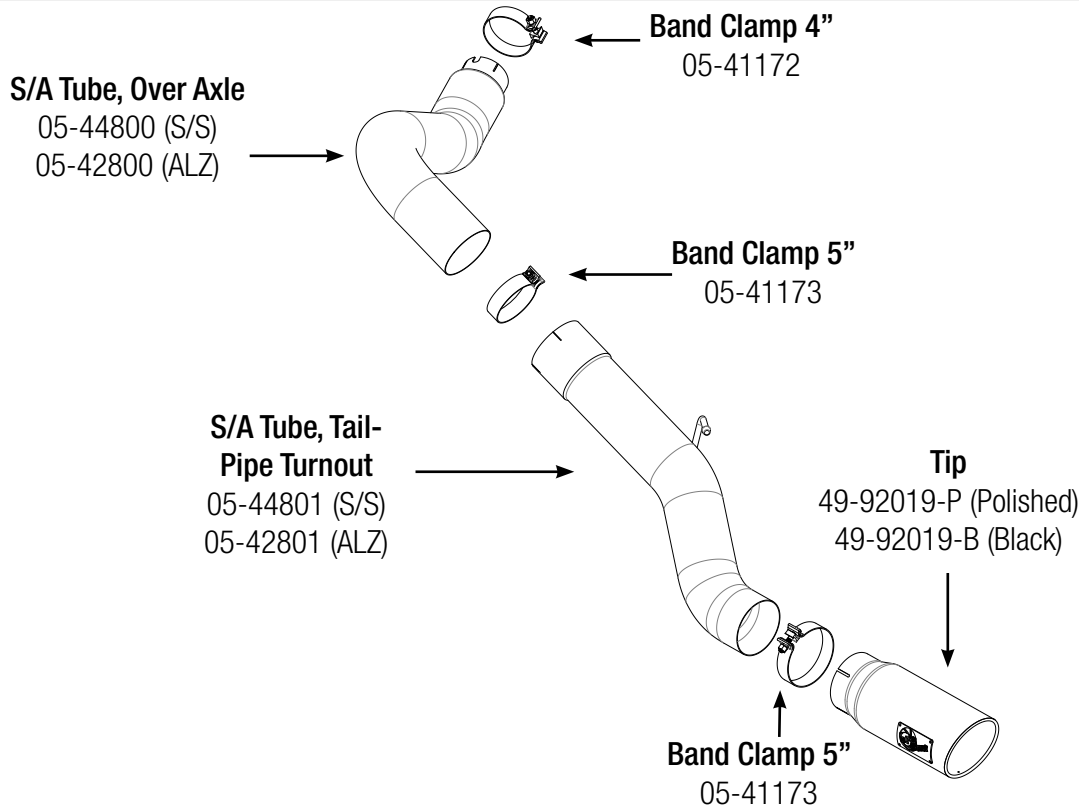


## INSTALLATION INSTRUCTIONS

MAKE: RAM  
MODEL: 2500/3500  
YEAR: 2013-2017  
ENGINE: L6-6.7L (td) Cummins  
Fits: CC/SB Coil Suspension Only

### 5" DPF Back

49-02051-1P ALZ (Polished)  
49-02051-1B ALZ (Black Tip)  
49-42051-1P S/S (Polished Tip)  
49-42051-1B S/S (Black Tip)



**Professional installation is highly recommended. (Read instructions prior to installation) This system requires an aftermarket electronic module, To work properly with the vehicle. Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.**

- Step 1:** Loosen up clamp of tail-pipe. It is located right behind the (DPF).
- Step 2:** Lubricate the rubber isolating mount holding the tail-pipe in place behind the overaxle.
- Step 3:** Remove the isolation mount completely off.
- Step 4:** Remove tail-pipe away from (DPF).

#### Installing aFe Power Exhaust

- Step 1:** For faster installation lay your exhaust components alongside your vehicle according to the diagram above. It is recommended not to fully tighten all nuts and bolts including clamps! not until the whole system has been installed.
- Step 2:** Place 4" band clamp provided around over-axle tube.
- Step 3:** Slip over-axle tube into (DPF). Assuring that the special notch on the tube lines up in place with the nipple located on the top center of the (DPF). This will allow the system to align itself to proper position.
- Step 4:** Place 5" band clamp over tail-pipe turnout.
- Step 5:** Slip tail-pipe turn out into over-axle.
- Step 6:** Lubricate rubber Isolation mount you removed.
- Step 7:** Pop all hangers back into place.
- Step 8:** Now you can start to align and tighten down the system completely beginning at front clamp and working yourself back.
- Step 9:** Align tip at desired position and tighten down completely.
- Step 10:** After 50-100 miles check the whole exhaust and retighten clamps and tips if necessary.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

We offer exhaust systems that are tested to the limit and beyond.