

Equipped with AEM[®] Dryflow™ Filter No Oil Required!

INSTALLATION INSTRUCTIONS PART NUMBER

21-768C (Gun Metal Gray Finish)

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|---------------------------------------|------|
| 1 | 2-1548C | INTAKE TUBE; 2.75"OD X 43.25", 21-768 | 1 |
| 2 | 9444 | HOSE CLAMP, 2.31-3.25" | 3 |
| 3 | 5-1067 | HOSE; HUMP 2.50/2.75 X 3.00" EPDM | 1 |
| 4 | 784645 | GROMMET, PCV 3/4"ID 1-3/8"OD | 1 |
| 5 | 8-139 | CONNECTOR, PLASTIC 3/4" 90DEG | 1 |
| 6 | 08557 | HOSE CLAMP; SPRING BAND 28MM | 1 |
| 7 | 1228560 | MOUNT, RUBBER 1" X 8MM | 1 |
| 8 | 08938 | VENT; STRT, 1/4" NPT TO QUICK | 1 |
| 9 | 559960 | WASHER, 8MM SOFT MOUNT | 1 |
| 10 | 444.460.08 | NUT; M8 HEX SERRATED | 1 |
| 11 | 102471 | EDGE TRIM; 3/4 BULB, TOP LOC, 35"L | 1 |
| 12 | 073140 | HEAT SHIELD; MILD STL, TB/PC | 1 |
| 13 | 22208 | BOLT; M5-0.8 X 20MM, BUTTONHEAD | 1 |
| 14 | 08212 | WASHER; 5MM FLAT, SS | 1 |
| 15 | 07724 | WASHER; 5MM INTERNAL STAR CUT | 1 |
| 16 | 21-2025DK | AIR FILTER; 2-3/4 X 5 ANGLED FLANGE | 1 |



Read and understand these instructions <u>BEFORE</u> attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

1. Preparing Vehicle

- a. Make sure vehicle is parked on level surface.
- b. Set the parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Do not discard stock components after removal of the factory system.
- f. Open the air intake kit package and make sure all parts are included.

2. Removal of stock system



a. Remove the engine cover by pulling it up and out of the vehicle.



c. Unlatch the two clips that secure the upper to the lower air box.



Screw driver

Socket Driver

Side Cutters

3mm Allan

Pliers

E5 Torx Socket

7,10,12,13 MM socket

b. Disconnect the electrical connector, the two wiring harness connectors, and the vent tube on the stock intake.



d. Unclip the vent line from the stock intake.



e. Loosen the hose clamp circled and remove the stock intake tube with the upper air box.



g. Loosen and remove the engine cover stand and the nut that are circled. The engine cover stand will be reinstalled in step 3r.



i. Using a pair of side cutters, cut the metal band that secures the fitting to the vent hose. Then, remove the fitting from the hose. The fitting will not be reused.



f. Squeeze to release the vent connector from the stock intake tube that leads to the turbo.



h. Loosen the hose clamp at the turbo compressor and remove the stock intake tube from the vehicle. Note:Do not discard any of your stock equipment.



j. Using a E5 TORX socket remove the bolt securing the electrical sensor to the upper air box. This will be reused in step 3c.

3. Installation of AEM[®] intake system.

a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.



a. Install the provided vent fitting into the AEM intake tube as shown.



b. Install the provided grommet and 90° vent fitting into the AEM intake tube.



c. Install the electrical sensor that was removed in step2j. into the AEM intake tube and secure with theprovided hardware.



d. Install the rubber mounted stud onto the engine as shown.



e. Install the edge trim onto the heat shield as shown.



g. Place the two provided hose clamps onto the hump hose. Do not tighten them at this time.



i. Install the provided spring clamp onto the vent line as shown.



f. Place the assembled heat shield into the vehicles lower air box and secure with the clips that were unlatched in step 2c.



h. Install the hump hose onto the turbo compressor and tighten the clamp closest to the turbo at this time.



j. With the hose clamp on the filter loosely, lower the filter into the lower air box as shown.



k. Install the AEM intake tube into the vehicle aligning the tube with the hump hose and the bracket to the rubber bushing.



m. Once proper alignment is achieved, tighten the hose clamp securing the AEM intake tube to the hump hose that was previously installed in step 3h.



o. Install the electrical connector back onto the sensor that was removed in step 2b.



I. Once proper alignment is achieved, install and tighten the provided washer and nut onto the rubber bushing that was previously installed in step 3d.



n. Reconnect the vent line onto the AEM intake tube that was removed in step 2b.



p. Attach the filter to the AEM intake tube and secure it with the hose clamp.



 $\ensuremath{\mathsf{q}}.$ Slide the vent tube over the 90° fitting and secure with the spring clamp.



STOCK INTAKE SYSTEM INSTALLED.



r. Install the engine cover stand that was removed in step 2g. and re-install the vehicle engine cover.



AEM INTAKE SYSTEM INSTALLED.

4. Reassemble Vehicle

- a. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle.
- b. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- c. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- d. Reconnect negative battery terminal and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

5. Service and Maintenance

- a. AEM Induction Systems requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic air filter cleaner, part number 1-1000 and follow the easy instructions.
- b. Use window cleaner to clean your powder coated AEM[®] intake tube.

NOTE: DO NOT USE aluminum polish on powder coated AEM[®] intake tubes.