

Equipped with AEM® **Dryflow** TM **Filter** No Oil Required!

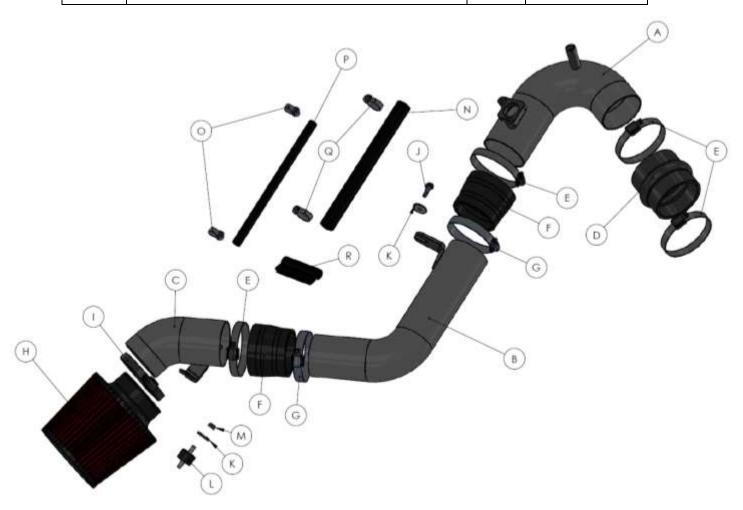
# **INSTRUCTIONS**PART NUMBER: 21-716

2012-2013 HONDA CIVIC SI 2.4L NOTE\*

2013 ACURA ILX 2.4L NOTE\*

# **PARTS LIST**

ITEM	DESCRIPTION	Qty.	Part Number
LETTER.			
Α	2012 HONDA CIVIC SI UPPER PIPE	1	2-1491
В	2012 HONDA CIVIC SI MIDDLE PIPE	1	2-1492
С	2012 HONDA CIVIC SI LOWER PIPE	1	2-1493
D	HOSE, HUMP 3.00/3.00X3.0" BLK	1	5-530
E	1/2" BNDHOSE CLAMP,2.56"-3.50"	4	9448
F	HOSE, ADAPTER 2.75/3.00 X 3" BL	2	5-273-H
G	HOSE CLAMP, 2.31-3.25"	2	9444
Н	ELEMENT PARTS KIT OFFSET 3"X5" DRY	1	21-203DOSK
I	1/2" BNDHOSE CLAMP,2.90"-3.75"	1	9452
J	BOLT; HEX/FLANGE M6-1 X 20	1	1-2038
K	WASHER; 1"D X 1/4 HOLE FENDER	2	08160
L	MOUNT, RUBBER 5/8" X 6MM	1	1228598
М	NUT, M6 HEX SERRATED	1	444.460.04
N	HOSE; 5/8"ID X 10"L	1	5-7010
0	HOSE CLAMP, 5/8"	2	4093-3
Р	HOSE; 5/16"ID X 10"L	1	5-2010
Q	1.063 DIA HOSE CLAMP	2	08411
R	EDGE TRIM, 3"	1	8-4003



Read and understand these instructions BEFORE attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

The AEM<sup>®</sup> intake system is a performance product that can be used safely during mild weather conditions. During harsh and inclement weather conditions, you must return your vehicle to stock OEM airbox and intake tract configuration. Failure to follow these instructions will void your warranty.

#### 1. Preparing Vehicle

- a. Make sure vehicle is parked on a level surface.
- b. Set parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Do not discard stock components after removal of the factory system.

## 2. Removal of stock system



A. Unplug the MAF sensor.



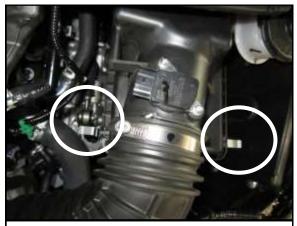
B. Release the MAF sensor clip from the air box.



C. Release the clip on the PCV pipe and remove the pipe from the intake tube. Remove the PCV pipe from the Valve cover.



D. Loosen hose clamp on the throttle body.



E. Undo the two air box lid clamps.



G. Remove the M6 bolt holding the air box in place.



I. Remove the two M6 bolts under the battery tray for the lower intake tube.



F. Now remove the air box lid and intake tube.



H. Lift up on the back of the lower air box and remove the box.



J. Raise the front of the vehicle with a jack. Support your vehicle using properly rated jack stands before wheel removal or while working under the vehicle.



K. Remove the driver side wheel.



M. Move the shield out of the way.



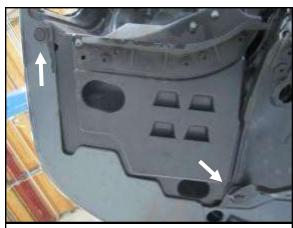
O. Remove the four front upper clips securing the splash shield.



L. Remove the two plastic clips securing the side splash shield.



N. Remove the Philips screw.



P. Remove the two bottom clips holding the splash shield.



Q. Move the splash shield out of the way as Shown.



S. Disconnect the sound tube from the resonator.



U. Remove the middle tube from top of vehicle.



R. Remove the three M6 bolts holding the resonator and sound tube.



T. Remove the resonator from the vehicle.



V. With a razor blade carefully cut 2" off of the plastic piece in-between the front of the bumper and radiator support for increased air flow.



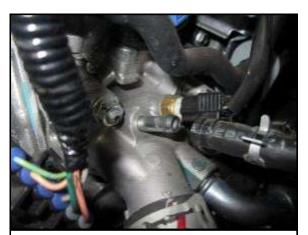
W. This is how the cut piece should look after It was cut and removed.



Y. Place a rag under the hose to catch any spilled coolant. Release the clip on the throttle body coolant hose and pull the hose off.



X. Remove the MAF sensor.



Z. Place a rag under the hose to catch any spilled coolant. Release the clip on the thermostat coolant hose and pull the hose off.

## 3. Installation of AEM Intake System

When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.



A. Install the provided 10" 5/16 hose (P) and two 1/4" hose clamps (O) on the throttle body and thermostat and tighten the hose clamps as shown.



B. Install the 5-530 coupler (D) on the throttle body with the two # 48 hose clamps (E)



C. Tighten the hose clamp on the throttle body.



D. Install the MAF sensor in the upper intake tube (A).



E. Install the coupler (F) and #48 (E) hose clamp on the upper intake tube and tighten clamp.



G. Install the edge trim (R) on the battery tray.



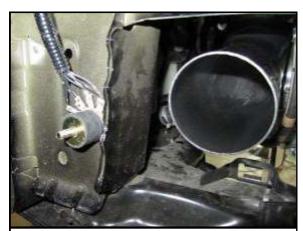
I. Now install the upper pipe (A). Onto the throttle body and, middle pipe (B) as shown.



F. Now install the #44 hose clamp (G) on the coupler but leave loose.



H. Install the middle pipe 2-1492 (B) as shown using the M6 bolt (J) and M6 washer (K) and leave loose.



J. Remove the OEM M6 bolt holding the ground wires and replace it with a Rubber mount (L)



K. Install the coupler (F) and #48 (E) and #44 (G) hose clamps on the lower intake tube (C) and leave loose.



M. Align the lower intake tube and tighten the M6 nut (M).



O. Make sure your filter has proper clearance and tighten the two hose clamps.



L. Set the lower intake tube in place.



N. Install the AEM air filter (H). Tighten the hose clamp (I).



P. Plug in the MAF sensor.



Q. Install the 5/8 hose (N) and two hose clamps (Q) on the PCV vent on the valve cover and the intake tube.



S. Now tighten the two lower clamps.



U. Now tighten the final hose clamp.



R. Make sure you have proper clearance around the intake system and tighten the M6 bolt on the middle tube bracket.



T. Now tighten the upper clamp.



AEM Intake installed.

#### 4. Reassemble Vehicle

- a. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten any rubber mounts (if applicable), all bolts, and hose clamps.
- b. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- c. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- d. Reconnect the negative battery terminal and start the engine. Let the vehicle idle for 3 minutes. Perform final inspection before driving the vehicle.

#### 5. CARB Sticker Placement

a. The C.A.R.B. exemption sticker, (attached), must be visible under the hood so than an emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

#### 6. Service and Maintenance

- a. AEM Induction Systems requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic air filter cleaner, part number 1-1000 and follow the easy instructions.
- b. Use window cleaner to clean your powder coated AEM<sup>®</sup> intake tube. **NOTE: DO NOT USE aluminum** polish on powder coated AEM<sup>®</sup> intake tubes.