



Equipped with AEM® Dryflow™ Filter
No Oil Required!

INSTALLATION INSTRUCTIONS

PART NUMBER:

21-447B (Blue Finish)

21-447C (Gun Metal Grey Finish)

21-447P (Vacuum Metalized Chrome-VMC)

21-447R (Red Finish)

1998-2001 CHEVROLET Cavalier L4-2.2L
2000-2002 PONTIAC Sunfire L4-2.2L

C.A.R.B. E.O. # D-670-15
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The installation of this AEM® *intake system* on manual transmission model year vehicles will also require the installation of the AEM® clutch reservoir bracket, part # 20-445. The clutch reservoir bracket is necessary as it is needed to properly support the clutch fluid reservoir.

PARTS LIST

Description	Qty.	Part Number
Element Parts Kit 2.75 X 5" Dry Ele.	1	21-202DK
Lower Pipe	1	2-552
Upper Pipe	1	2-553
Hose, Silicone 2.75x3" Blk.	1	5-275
Hose, Hump 2.75/2.75x3.00"	1	5-575
Hose; 1/2"ID X 12"L	1	5-5012
Mount, Rubber 5/8" X 6mm	1	1228598
Grommet, 1/2"	1	784634
Zip Tie,8" Tree Push-Mnt.	2	1-127
Spacer, 1.00 OD X .250 ID X .6	1	2-647
Neoprene, 1/16" X 6" X 1" Adhes.	1	8-121-1
Bolt, Hex M6-1 X 35mm	1	1-2002
Washer; 1"D X 1/4 Hole Fender	4	08160
Nut, M6 Hex Serrated	3	444.460.04
1/2" Bnd. Hose Clamp, 2.31-3.25"	4	9444
Hose Clamp, 3/4"	2	4093-5
1/2" Bnd. Hose Clamp,2.56"-3.50"	1	9448
CLUTCH RESERVOIR BRKT KIT	1	20-445

Read and understand these instructions **BEFORE** attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.

The AEM[®] intake system is a performance product that can be used safely during mild weather conditions. During harsh and inclement weather conditions, you must return your vehicle to stock OEM air box and intake tract configuration. Failure to follow these instructions will void your warranty.

1. Preparing Vehicle

- a. Make sure vehicle is parked on level surface.
- b. Set parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Raise the front of the vehicle with a jack. Refer to your owner's manual for proper jack and jack stand placement to properly support vehicle. Support your vehicle using properly rated jack stands before wheel removal or while working under the vehicle.
NEVER WORK UNDER A VEHICLE WITHOUT USING JACK STANDS.
- f. Remove front driver side wheel.
- g. Do not discard stock components after removal of the factory system.

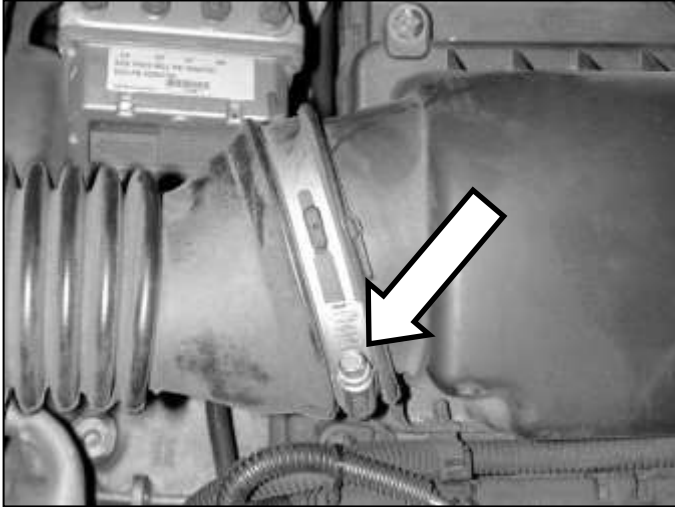
2. Removal of stock system



a. Factory air box system installed.



b. Release the clip on top of the inlet pipe.



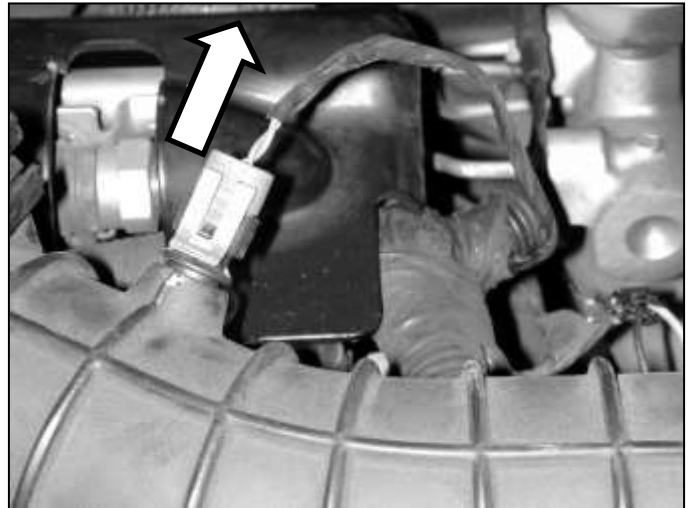
c. Loosen the hose clamp at the air box.



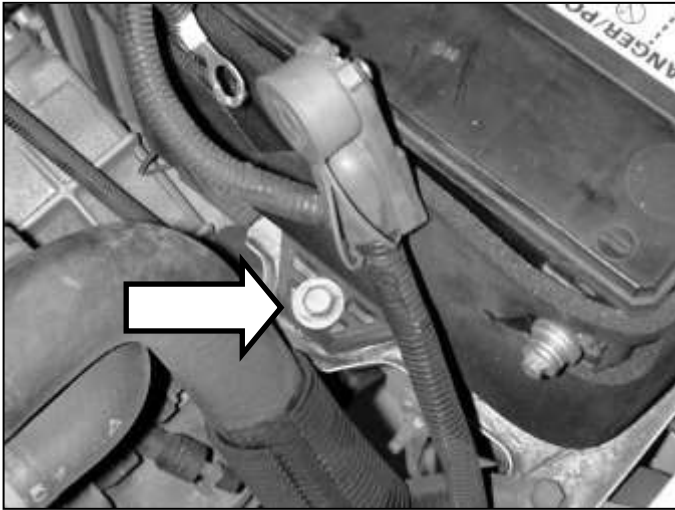
d. Remove bolt. Release the breather hose from the valve cover.



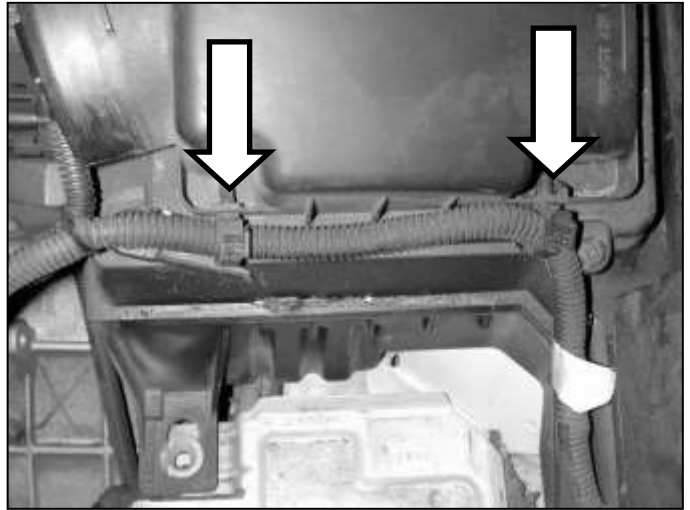
e. Loosen the hose clamp at the throttle body.



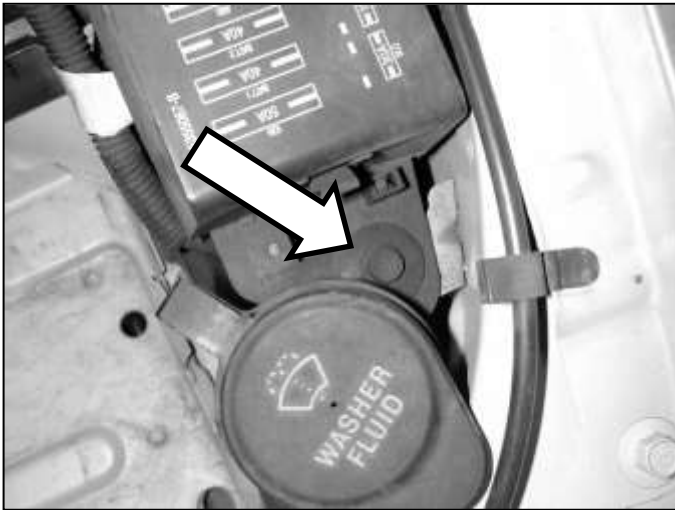
f. Gently pull the inlet air temperature (IAT) sensor from the inlet pipe. Remove the upper air box from the vehicle.



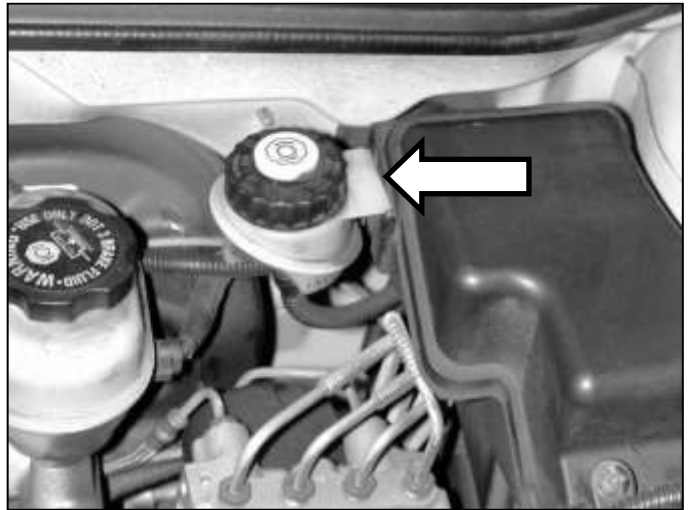
g. Remove the battery by first releasing the tie down bolt.



h. Release the two wire clips on the air box.



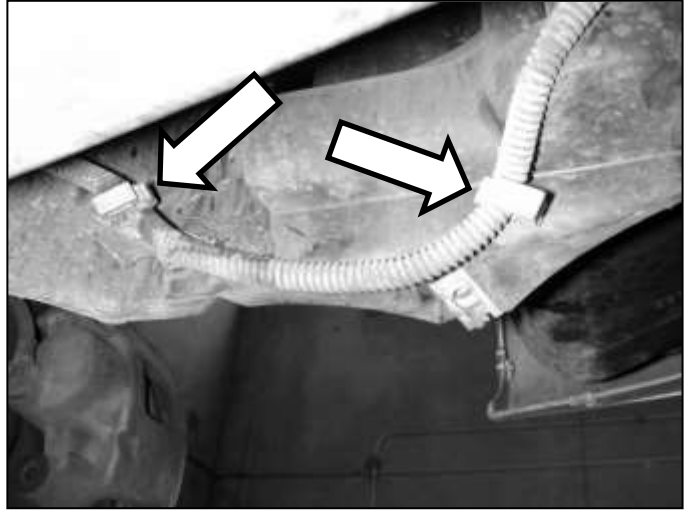
i. Remove the plastic clip that secures the fuse block.



j. If equipped with a manual transmission, remove the clutch fluid reservoir from the air box. Secure it to the firewall with AEM[®] part # 20-445. Remove the air box from the vehicle.



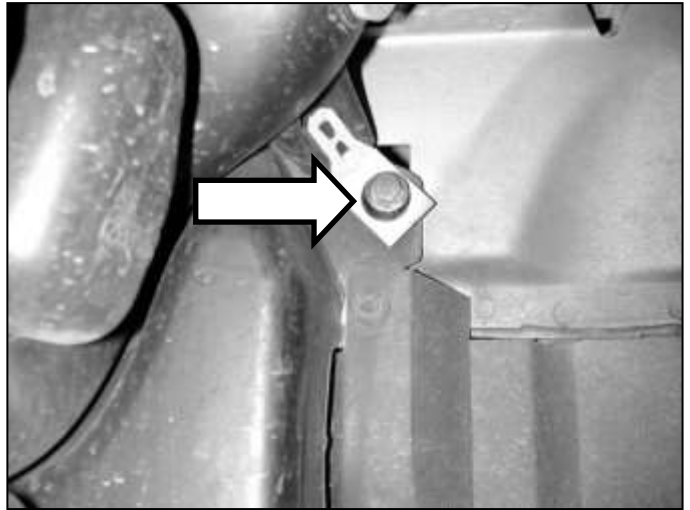
k. Remove the left fender liner to expose the lower air box / washer bottle assembly.



l. Release the two wire clamps on the back of the washer fluid bottle.



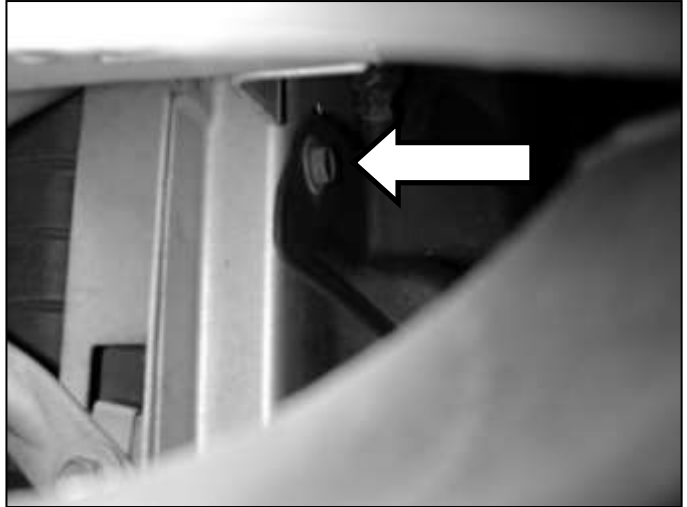
m. Unplug the washer motor. Pull the washer fluid hose off of the motor and drain the fluid into a clean suitable container.



n. Remove the bolt that secures the washer bottle to the fender.



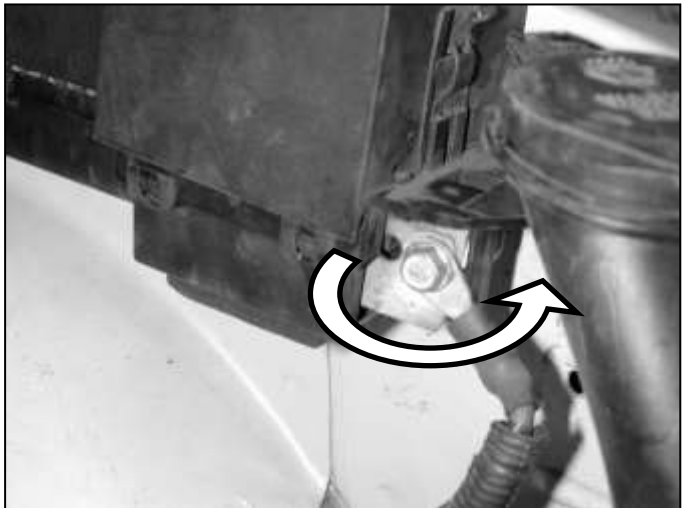
o. Remove the lower bolt near the front of the washer bottle.



p. Remove the upper bolt near the front of the washer bottle. This picture was taken through the front grill.



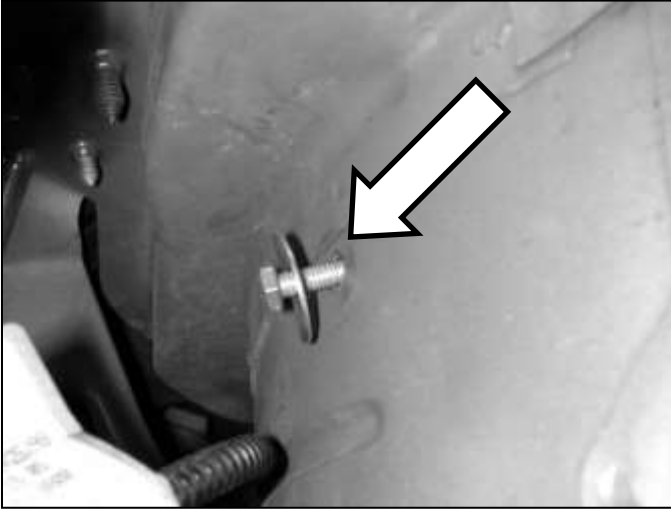
q. Remove the washer bottle from the vehicle. Loosen the bolt connecting the bottle to the lower air box.



r. Loosen the positive lead on the fuse block. **Rotate it as shown.** Tighten the lead.

3. Installation of AEM® intake system.

- a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.



b. Install supplied bolt and washer through fender as shown. This picture was taken from inside the fender well.



c. Install spacer as shown. Install the lower pipe in the engine bay. Center the pipe in the hole in the fender and tighten the nut on the spacer.



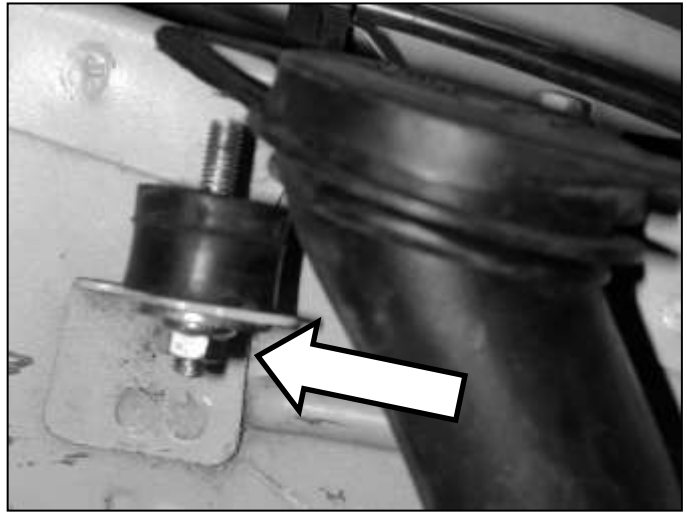
d. Mark the pipe approximately 1/2" above and below the hole in the fender. Remove the pipe and apply the adhesive neoprene material as shown. Reinstall the intake pipe as previously directed.



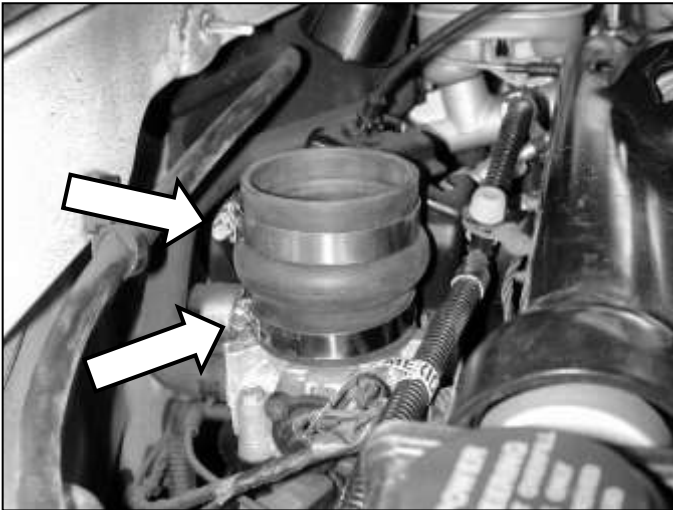
e. Reinstall the washer bottle without the lower air box. Reattach the washer fluid hose and plug in the washer motor.



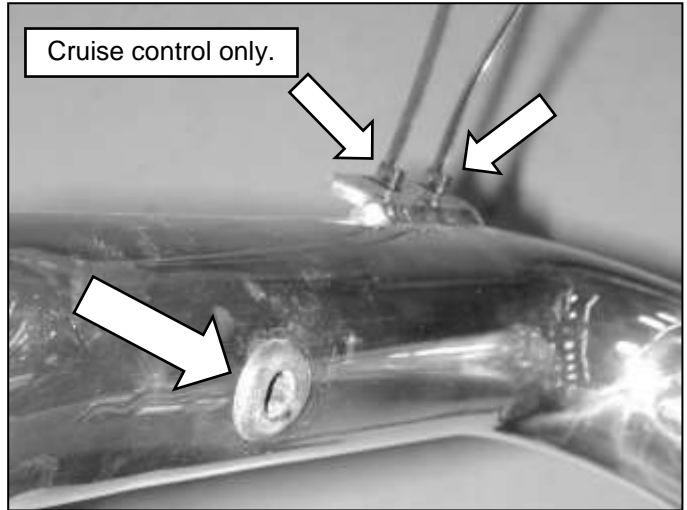
f. Install the supplied silicone hose as shown. Orient the hose clamp screws away from the battery tray as shown.



g. Attach the rubber mount to the tab near the washer bottle filler neck using the supplied washer and lock nut.



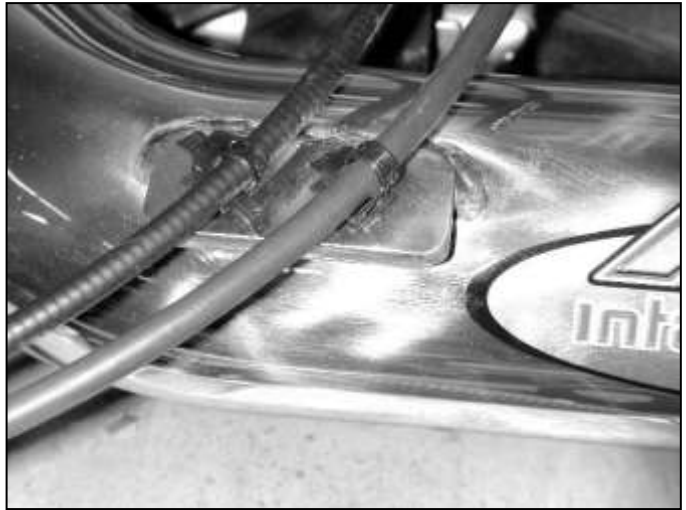
h. Install the hump hose to the throttle body as shown.



i. Install the supplied grommet in the hole on the upper pipe. Insert the zip tie into the hole on the upper pipe bracket (use two zip ties if the car has cruise control).



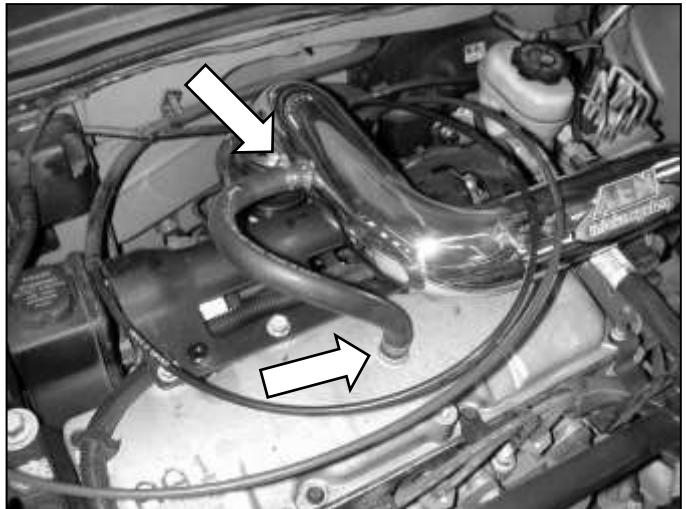
j. Place the upper intake pipe in the engine bay as shown.



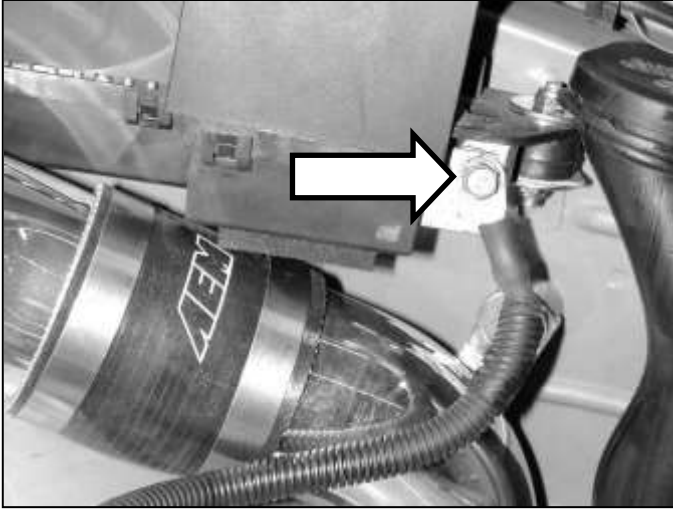
k. Secure the throttle/cc cable(s) to the upper pipe with the zip tie(s) installed earlier. Cut off excess material.



l. Insert the IAT sensor through the grommet in the upper pipe. Do not push the grommet into the pipe.



m. Install the supplied breather hose between the valve cover and intake pipe. Secure it with the supplied hose clamps.



n. Check the fitment of the pipes and tighten all hose clamps. Secure the fuse block to the rubber mount with the supplied lock nut and washer.



o. Reinstall the battery. Confirm that the positive lead from the fuse box is on top of the intake pipe and is not pinched between the battery and the intake pipe.



p. Install the air filter onto the end of the intake pipe.



AEM[®] intake system installed

4. Reassemble Vehicle

- a. **Fender liner:** Install the fender liner and any hardware that was removed in steps 2k.
 - NOTE: Failure to install the fender liner will result in diminished performance and increase the potential for engine damage due to water ingestion in rainy conditions.**
- b. **Wheel:** Install the driver's side wheel using the factory torque specification (see owner's manual).
- c. **Washer Bottle:** Refill the washer bottle with the washer fluid that was drained in step 2m.
- d. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps.
- e. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- f. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.

g. Reconnect battery terminals and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

5. CARB Sticker Placement

a. The C.A.R.B. exemption sticker, (attached), must be visible under the hood so that an emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

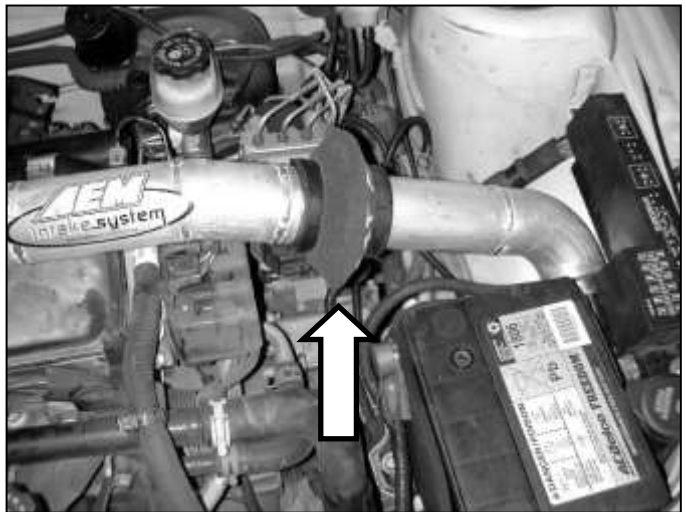
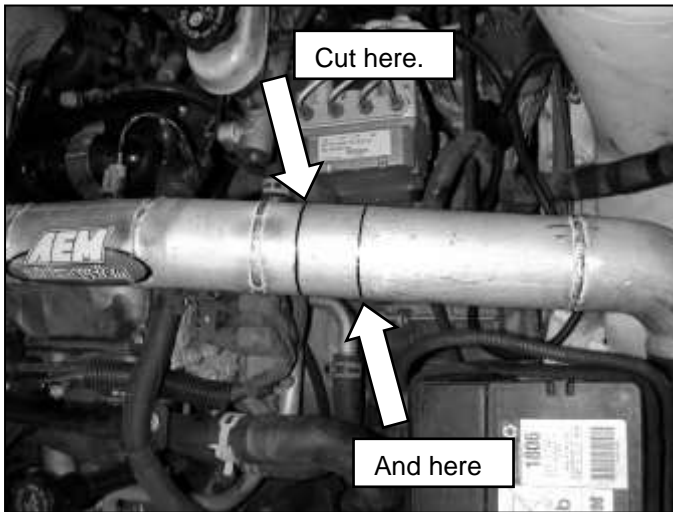
6. Service and Maintenance

a. AEM Induction Systems requires cleaning the intake system's air filter element every 100,000 miles. When used in dusty or off-road environments, our filters will require cleaning more often. We recommend that you visually inspect your filter once every 25,000 miles to determine if the screen is still visible. When the screen is no longer visible some place on the filter element, it is time to clean it. To clean, purchase our Synthetic air filter cleaner, part number 99-0624 and follow the easy instructions.

b. Use window cleaner to clean your powder coated AEM® intake tube.

NOTE: DO NOT USE aluminum polish on powder coated AEM® intake tubes.

7. Notes on installing AEM bypass valve (part # 20-402S – sold separately)



Suggested location to cut intake pipe to install AEM® bypass valve. Be sure to follow the installation instructions included with the AEM® Bypass Valve to ensure proper installation.

AEM® bypass valve installed.