



Equipped with AEM®  
*Dryflow™ Filter No Oil Required!*

## **INSTALLATION INSTRUCTIONS**

### **PART NUMBER:**

- 21-401B (Blue Finish)**
- 21-401C (Gun Metal Grey Finish)**
- 21-401P (Vacuum Metalized Chrome – VMC)**
- 21-401R (Red Finish)**

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1992-1995	HONDA	Civic	EX	L4-1.6L	C.A.R.B. E.O. # D-670-15
1993-1995	HONDA	Civic	Del Sol	L4-1.5L, 1.6L	C.A.R.B. E.O. # D-670-15
1992-1995	HONDA	Civic	Si	L4-1.6L	C.A.R.B. E.O. # D-670-15
1992-1995	HONDA	Civic	DX	L4-1.5L	C.A.R.B. E.O. # D-670-15
1992-1995	HONDA	Civic	LX	L4-1.5L	C.A.R.B. E.O. # D-670-15

## PARTS LIST

	Description	Qty.	Part Number
A	Element Parts Kit 2.50 X 5" Dry Ele.	1	21-201DK
B	Inlet Pipe	1	2-411
C	Hose; 5/16ID X 12"L	1	5-2012
D	Hose, Silicone 2.50x3" Blk.	1	5-250
E	Hose; 1/2"ID X 10"L	1	5-5010
F	Mount, Rubber 1" X 6mm	1	1228599
G	Washer, 6mm Soft Mount	1	08160
H	Nut, M6 Hex Serrated	1	444.460.04
I	Hose Clamp, 3/4"	2	4093-5
J	1/2" Bnd. Hose Clamp, 2.15-3.00"	2	9440
K	Hose Clamp, 1"	2	08407
L	1/2" Bnd. Hose Clamp, 2.31-3.25"	1	9444

**Read and understand these instructions BEFORE attempting to install this product. Failure to follow installation instructions and not using the provided hardware may damage the intake tube, throttle body and engine.**

## **1. Preparing Vehicle**

- a. Make sure vehicle is parked on level surface.
- b. Set parking brake.
- c. If engine has run in the past two hours, let it cool down.
- d. Disconnect negative battery terminal.
- e. Do not discard stock components after removal of the factory system.

## **2. Removal of stock system**

- a. Remove the stock airbox assembly and attaching hardware from inside the fender well.
- b. Disconnect breather hose from the air inlet tube.
- c. **NOTE: The engine should be cool before performing this step so that HOT coolant is not released out of the engine. Be sure to capture any lost coolant in a clean container.**

Disconnect the water bypass hose from throttle body or the fast idle thermo valve, where equipped, located at the lower portion of the throttle body. Disconnect the opposite side of the water bypass hose, which runs to either the intake manifold or the water outlet neck. Remove the entire water bypass hose and breather hose assembly from the vehicle.

- d. Loosen and remove the air inlet tube from the throttle body.
- e. Raise the front of the vehicle with a jack. Refer to your owner's manual for proper jack and jack stand placement to properly support vehicle. Support your vehicle using properly rated jack stands before wheel removal or while working under the vehicle.

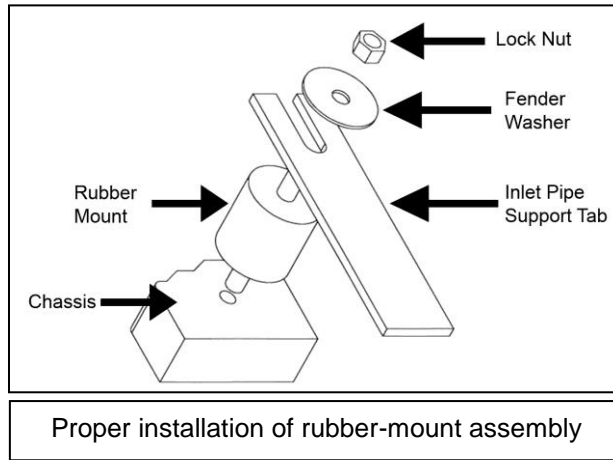
**NEVER WORK UNDER A VEHICLE WITHOUT USING JACK STANDS.**

- i. Remove the lower front splashguard.
- ii. Remove the front right tire. Then remove the necessary hardware and inner fender liner.
- f. Remove the resonator from underneath the vehicle.

## **3. Installation of AEM<sup>®</sup> intake system.**

- a. When installing the intake system, do not completely tighten the hose clamps or mounting hardware until instructed to do so.
- b. Install one connector hose onto the throttle body end of the inlet tube. That is the end closest to the breather nipple.
  - i. Install two hose clamps on the connector hose and snug them down on the hose.
- c. Install the inlet tube into the engine compartment by first inserting the inlet tube into the hole exposed by the removal of the resonator.
- d. Attach the inlet tube to the throttle body while slowly turning or twisting the tube so that it does not touch any surrounding components along its path.
  - i. If needed, slightly tighten the hose clamps down so the inlet tube can be rotated but will not fall off during the remainder of the installation
  - ii. The support tab on the inlet pipe will line up with a threaded hole on the inner fender well. Install the rubber isolator mount and attach the air inlet tube onto the rubber mount. Install the large fender washer and the lock nut onto the isolator mount stud and snug it down.

**NOTE: Failure to install the rubber mount will void all warranties of the intake system. Below on the next page is a diagram of how the rubber mount should be installed.**



- e. Install the AEM<sup>®</sup> air filter onto the end of the inlet tube. Push the air filter on around 2 inches over the inlet pipe and install one hose clamp to secure the air filter onto the inlet pipe. Once fitment is checked, you can push the air filter onto the inlet pipe more or less depending on the necessary clearance. Tighten the hose clamp after this is done.
  - f. Check the placement of the air inlet tube for proper alignment. Make sure that the tube does not contact any components along its route, it should not interfere with the function of any other accessory. Tighten the rubber isolator locknut.
    - i. Tighten the hose clamps on the throttle body.
  - g. Connect the breather hose to the inlet tube using the black connector hose and two clamps supplied with the kit.
  - h. Connect the new supplied water bypass hose and clamps to the throttle body or fast idle thermo valve, where equipped and the opposite end to the intake manifold or water outlet neck disconnected earlier.
- NOTE: Replace any coolant recovered during the hose removal by replenishing the recovery tank.**

#### 4. Reassemble Vehicle

- a. **Fender liner and Lower Front Splashguard:** Install the fender liner, lower splashguard and any hardware that was removed in steps 2ei and 2eii.
 

**NOTE: Failure to install the plastic splashguard will result in diminished performance and increase the potential for engine damage due to water ingestion in rainy conditions.**
- b. **Wheel:** Install the front right wheel using the factory torque specification (see owner's manual).
- c. Position the inlet pipes for the best fitment. Be sure that the pipes or any other components do not contact any part of the vehicle. Tighten the rubber mount, all bolts, and hose clamps.
- d. Check for proper hood clearance. Re-adjust pipes if necessary and re-tighten them.
- e. Inspect the engine bay for any loose tools and check that all fasteners that were moved or removed are properly tightened.
- f. Reconnect negative battery terminals and start engine. Let the vehicle idle for 3 minutes. Perform a final inspection before driving the vehicle.

#### 5. CARB Sticker Placement

- a. The C.A.R.B. exemption sticker, (attached), must be visible under the hood so that an emissions inspector can see it when the vehicle is required to be tested for emissions. California requires testing every two years, other states may vary.

## 6. Service and Maintenance

- a. It is recommended that you service your AEM<sup>®</sup> Dryflow™ filter every 20,000 miles for optimum performance. Use AEM Dryflow cleaning kit part # 21-110.
- b. Use aluminum polish to clean your polished AEM<sup>®</sup> intake tube.
- c. Use window cleaner to clean your powder coated AEM<sup>®</sup> intake tube. **(NOTE: DO NOT USE aluminum polish on powder coated AEM intake tubes).**