

ADDICTIVE DESERT DESIGNS

2010 - 2014 FORD RAPTOR VENOM CHASE RACK INSTALLATION INSTRUCTIONS

PREPARATION STEPS

1. Disconnect the negative terminal on the battery. With the vehicle on level ground and the emergency brake set.
2. You will need the following tools:
 - a. 90' drill
 - b. ½" drill bit
 - c. Ratchet
 - d. ¾" Socket
 - e. ¾" Wrench
 - f. Sharpie
 - g. Utility knife
3. Hardware Included:
 - a. 6- ½" x 1 ½" Bolts
 - b. 6 - ½" Nuts
 - c. 12 - ½" Flat washers



INSTALLATION INSTRUCTIONS

1. Place Venom Chase Rack into position on bed cap. Align front edge of flat channel to the plastic cover piece as shown.



2. Mark the 6 hole locations with sharpie and move the chase rack out of the away.
3. Drill the 6 marked holes with the ½" drill bit and drill. Clean of any burrs in the plastic with utility knife.

If you purchased lights that fit into the Chase Rack, now is a good time to do the install. *

4. Fit the Chase Rack onto the truck and attach using the supplied ½" x 1 ½" Bolts (6 ea.), ½" Nuts (6 ea.) and ½" Flat Washers (12 ea.). Leave finger tight until all of the bolts are installed, then tighten to 70 ft./lbs..
5. Step back and enjoy your new A.D.D. Venom Chase Rack.



6. Check, and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.