

ADDICTIVE DESERT DESIGNS

2007 - 2014 JEEP JK VENOM REAR BUMPER INSTALLATION INSTRUCTIONS

PREPARATION STEPS

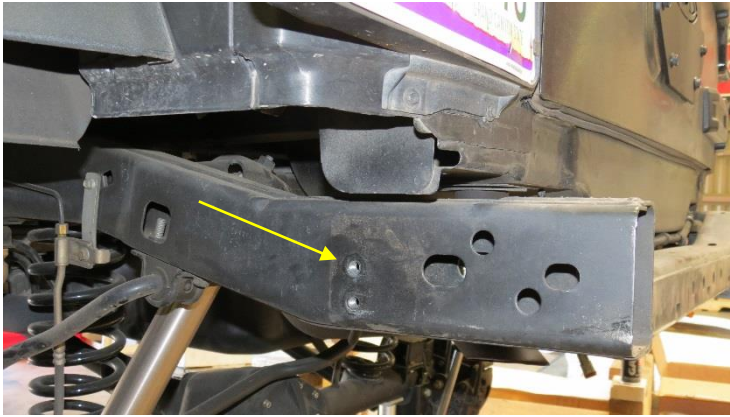
1. Disconnect the negative terminal on the battery. With the vehicle on level ground and the emergency brake set.
2. You will need the following tools:
 - a. 13MM Socket
 - b. $\frac{3}{4}$ " Socket and Wrench
 - c. 15MM socket and ratchet

3. Hardware Included:
 - a. 6 - $\frac{1}{2}$ " x 1" Bolts
 - b. 6 - $\frac{1}{2}$ " Nyloc Nuts
 - c. 12 - Washers

INSTALLATION INSTRUCTIONS

1. Remove factory Rear Bumper using a 15mm socket and ratchet.
2. If you purchased lights for the bumper, now is a good time to install them.
3. With the help of another person place your new bumper onto rear section of frame.

- Using factory hardware you will bolt your New Venom bumper to the frame. ****You will be bolting into the threaded holes in the frame*** Align Bumper and tighten bolts.



If you purchased the A.D.D. Venom Tire carrier, Steps 5 & 6 pertain to you.

- Remove factory tire carrier. Install A.D.D. tire carrier using factory hardware and 13mm socket.
- Place tire extension bracket on carrier and fasten with supplied (6) ½"x1" bolts, (6) ½" nylock nuts (12) washers.
- Step back and enjoy your new A.D.D. bumper.



- Check, and re-tighten if needed, all mounting bolts after 100 miles and periodically thereafter.