

Preparation:

- Disconnect the negative battery terminal. Park the vehicle on level ground and set the emergency brake.
- We recommend reading through the installation instructions in whole before performing the work.
- Estimated Installation Time: **2 Hours for OEM Removal/Bumper Installation**

1 Additional Hour to Wire Center Light

1 Additional Hour to Wire Cube Lights

This installation requires 2 people for best results

Labor Rates are based on a vehicle with no pre-existing damage. Wiring labor is based on a standard wiring procedure with light switches installed in an easily accessible location. Custom light triggering or switch mounting location will result in a greater labor charge.

You will need the following tools:

- | | | |
|-----------------------------|-----------------------------|-------------------------------|
| - Ratchet | - 9/16" Socket | -6mm Socket |
| - 8mm Socket | - 11mm Socket | -15mm Socket |
| - 21mm Socket | - 5/16" Allen Wrench/Socket | - 3/4" Wrench |
| - 3/16" Allen Wrench/Socket | - 1/2" Wrench | - Utility Knife/Cutting Wheel |

Included in Kit:

- | | |
|----------------------------------|---|
| 4 - Hex Head Bolts (3/8-16 x 1") | 4 - Fender Washers (3/8") |
| 4 - U-Nuts (3/8"-16) | 2 - Button Head Bolts (1/2-13 x 1 1/2") |
| 4 - Flat Washers (1/2") | 2 - Nylon Lock Nuts (1/2"-13) |
| 1 - Universal Light Mount Kit | |

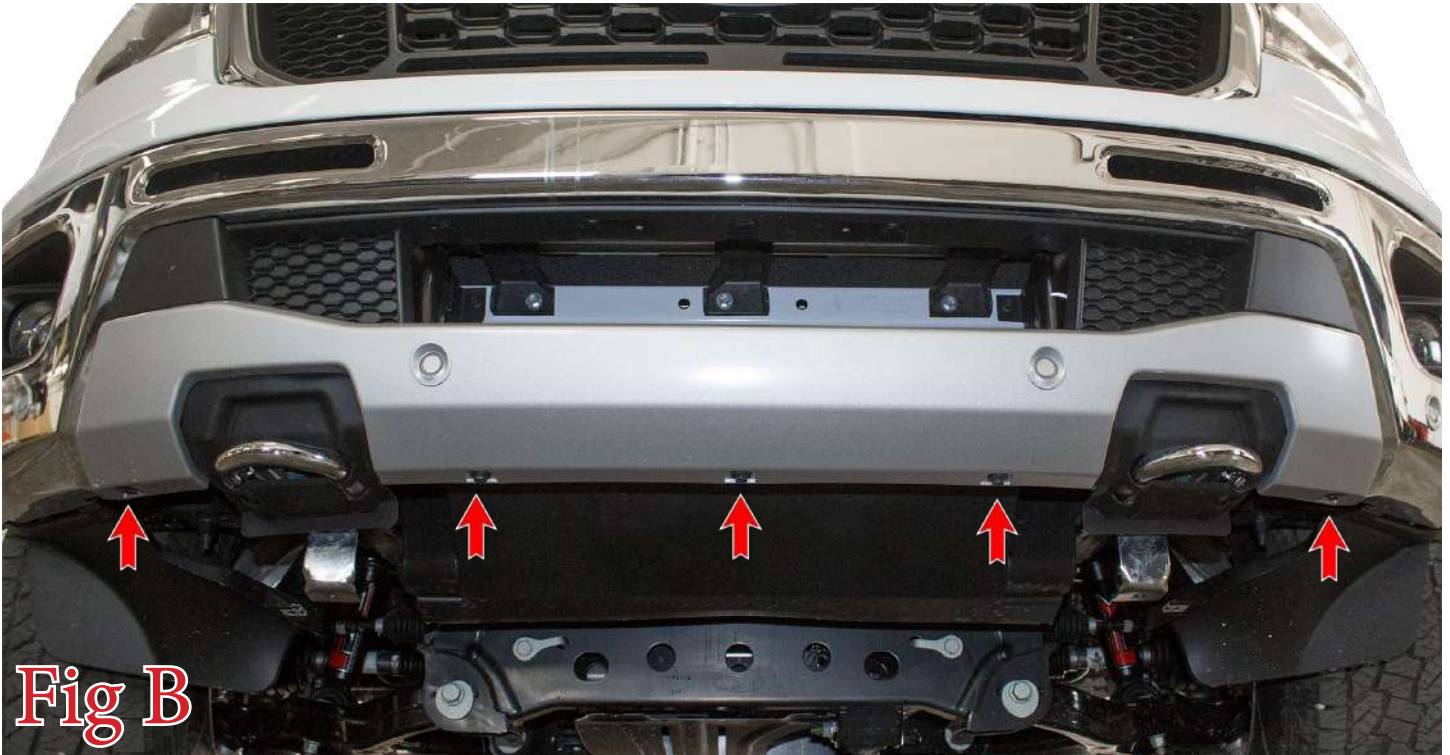
Removal:

1. Using a 15mm Socket, remove the four bolts that hold on the skid plate. Then, remove the skid plate from the vehicle. (Fig A) Save two of these bolts for reuse.



Fig A

2. Using an 11mm Socket, remove the bolts (x5) along the bottom side of the bumper. (Fig B)



3. Remove the plastic clips (x5) in the top side of the intercooler opening on the front bumper. (Fig C)



4. Unplug the connector that sits just inside of the intercooler cutout in the bumper. (Fig D)



5. Pull off the front/lower plastic piece of the front bumper. (Fig E)



6. Using an 8mm Socket, remove the single bolt on the back side of each mudflap. (Fig F)



Fig F

7. Using a 21mm Socket, remove the bumper mounting nuts (3 per side). (Fig G)



Fig G

8. Unplug the main bumper harness as you remove the OEM bumper from the vehicle. (Fig H)



Fig H

9. Using a 6mm Socket, remove the mud flap bracket mounting bolts (2 per side). Then, remove the bracket from the vehicle. (Fig I)



Fig I

10. This step is optional. The Venom R Front Bumper will work with or without your tow hooks. Using a 15mm Socket, remove the tow hook mounting bolts (2 per side). Then, remove the tow hooks from the vehicle. (Fig J)

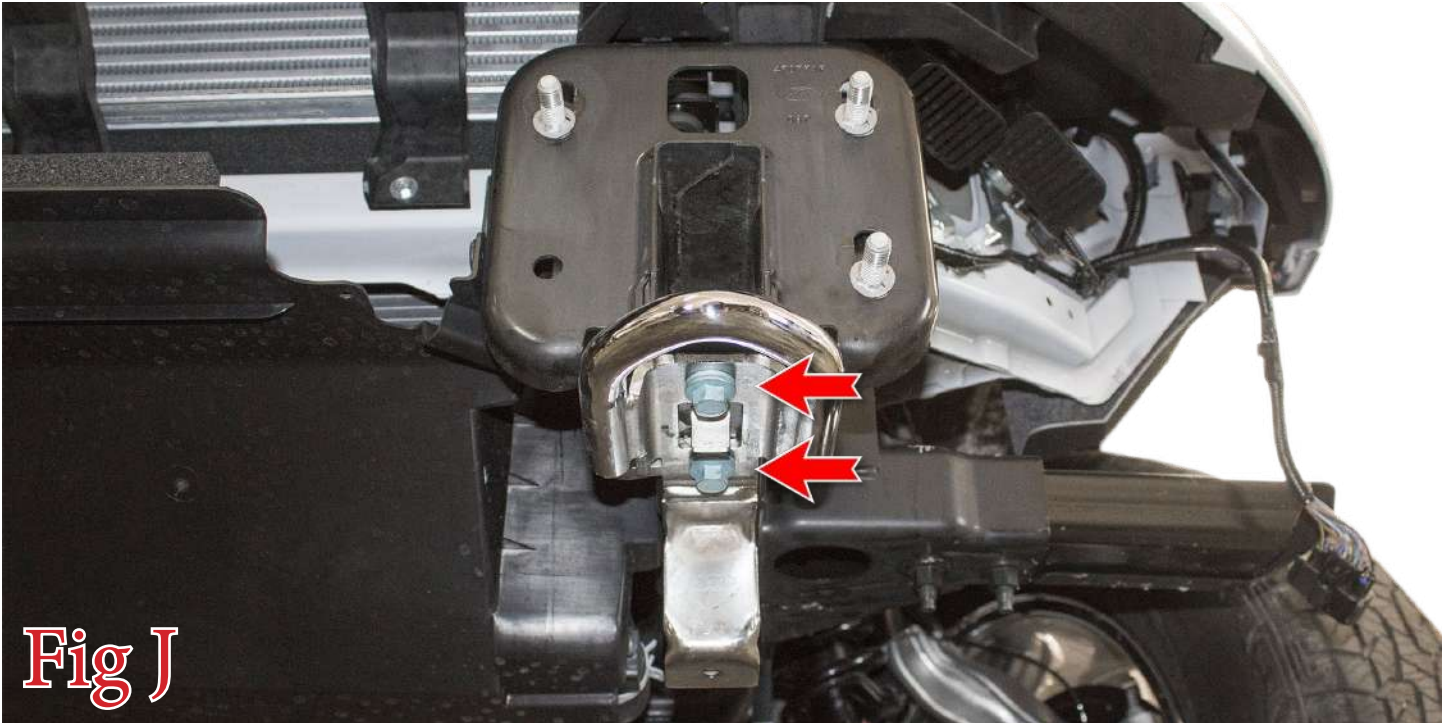


Fig J

11. Using a 15mm Socket, remove the crash bar mounting bolts (2 per side). Then, remove the crash bars from the vehicle. (Fig K)

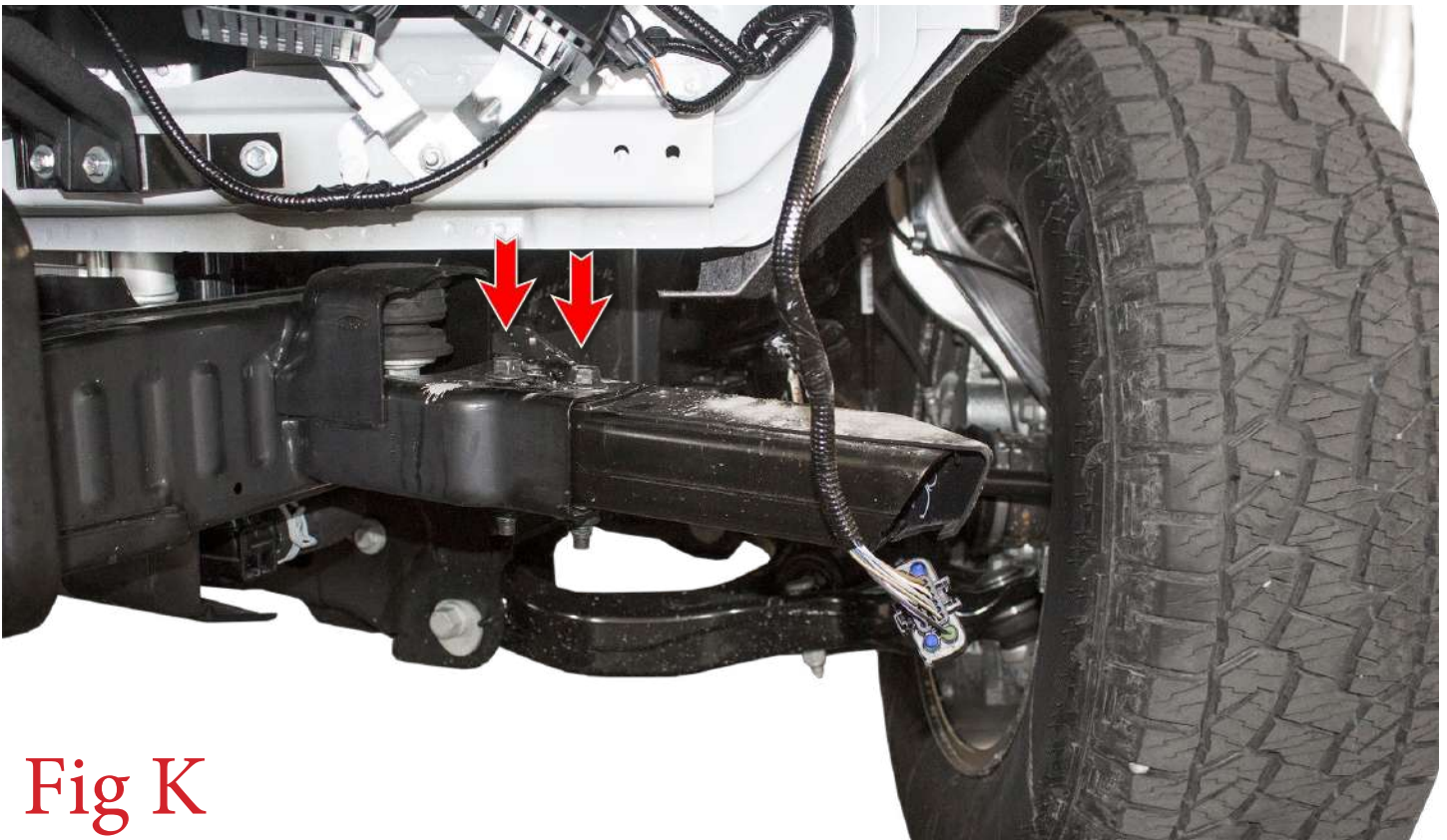


Fig K

12. Cut back the plastic guard in the intercooler area of the vehicle until it is flush with the frame horns as shown in (Fig L).

Before

After



Fig L

13. Remove the parking sensors from the OEM bumper by spreading the two tabs on the back side of the sensor's mounting ring. **Make sure to keep track of the position/orientation these sensors are in so you can reinstall them in the same order/orientation on your new bumper.** (Fig M)



Spread these two tabs and push the sensor out the back side of the mounting ring

Fig M

14. Press in the two tabs on the back side of the parking sensor mounting ring to release both pieces from the bumper. Make sure to keep track of the position/orientation these sensors are in so you can reinstall them in the same order/orientation on your new bumper. (Fig N)



Installation:

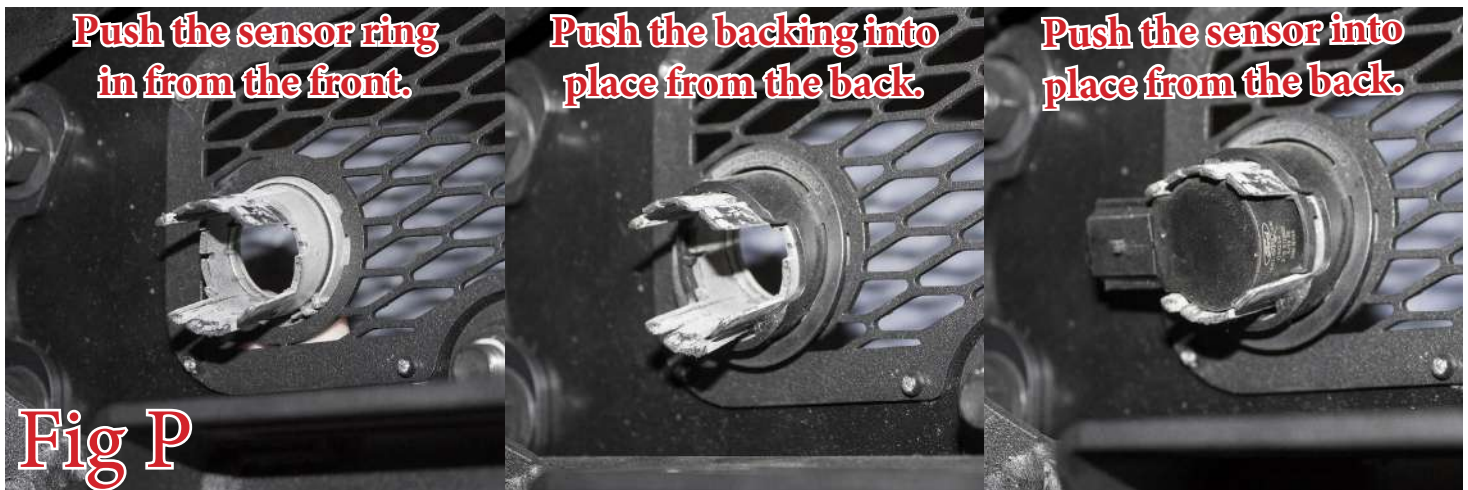
15. Mount any lights you have your new bumper now. This bumper comes with a universal light mount kit that should be used to mount your lights.

Please follow the light manufacturer's install guide for wiring information.

16. Using a 3/16" Allen Socket and a 1/2" Wrench, remove the two outer bolts on each side of the front bumper panel. **This will give you enough access to install your front parking sensors. If your front bumper does not have parking sensor cutouts, skip this step.** (Fig O)



17. Install the parking sensor mounting rings into your new bumper by pressing the front piece into its precut hole from the front, then locking it into place from the back with the second piece of the mounting ring. With the rings in place, push the sensors in from the back side of the bumper. Route the wire harness as you install the sensors. **Make sure to install the sensors/rings in the same order/orientation as they came off the OEM bumper.** (Fig P)



18. Install the front bumper harness by plugging it into the newly installed parking sensors and securing it out of harm's way.
19. Reinstall the bolts from Step 16.
20. Install the supplied 3/8" U-Nuts (x4) onto your new bumper. (Fig Q)

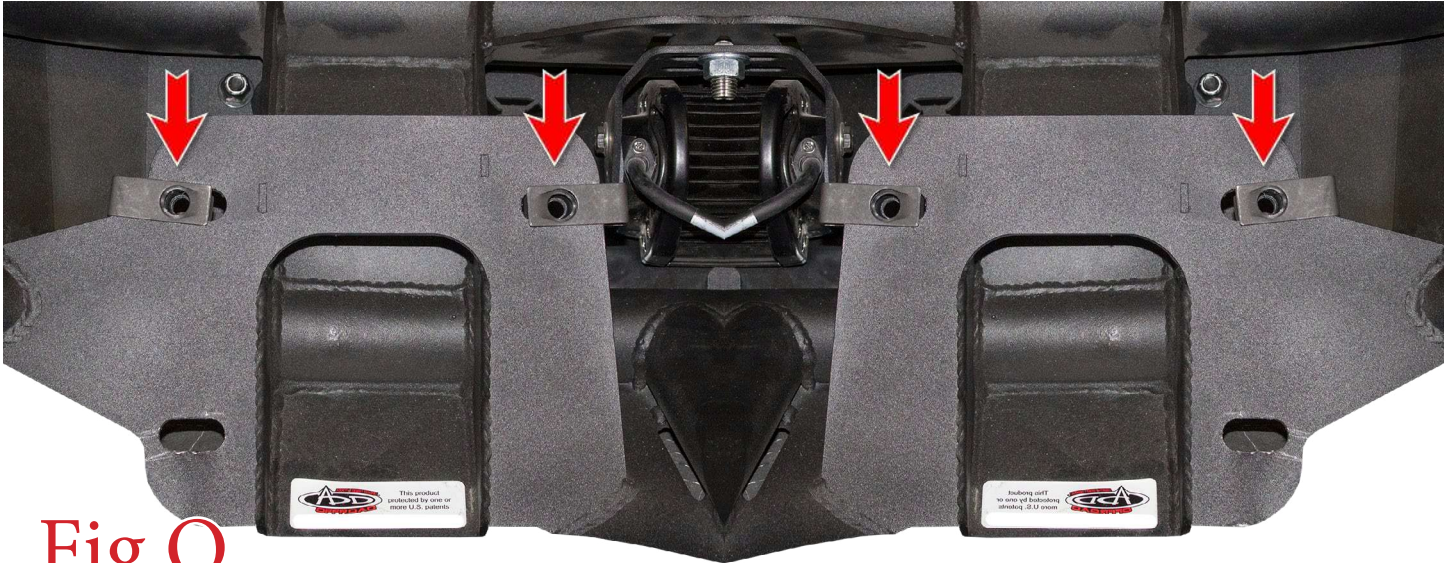


Fig Q

21. Remove the OEM Stud Assemblies from the vehicle's frame horns, so they look like the ones pictured in (Fig R)



Fig R

22. Set the bumper in place on the vehicle. Then, secure it using the supplied 3/8" Bolts (x4) and 3/8" Fender Washers (x4). Install them from the back side of the frame horns into the newly installed U-Nuts. Leave these bolts loose for now. (Fig S)

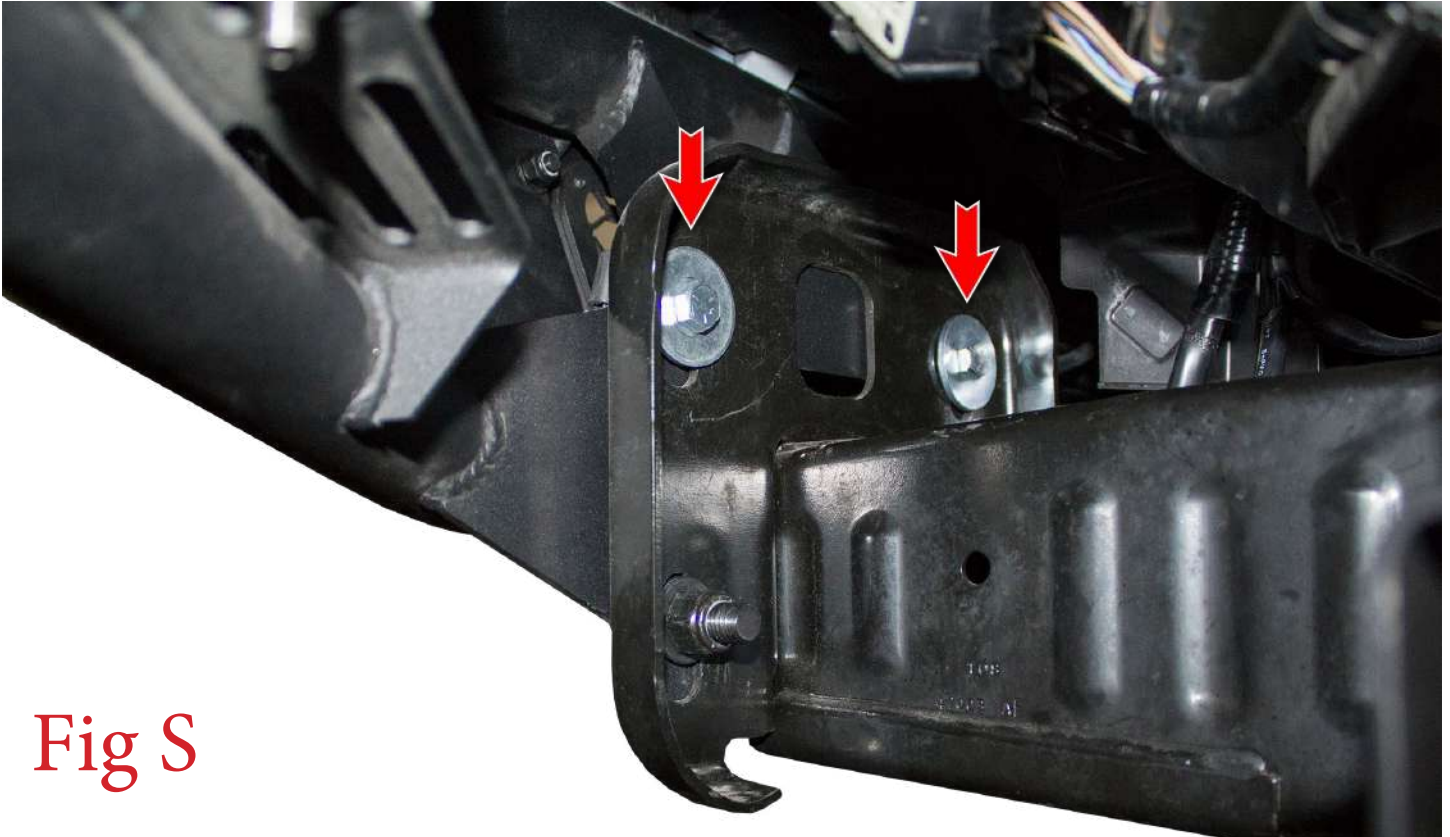


Fig S

23. Install the supplied 1/2" Bolts (x2), 1/2" Washers (x4), and 1/2" Lock Nuts (x2) into the remaining bumper mounting holes on the frame horns. (Fig T)



Fig T

24. Use two of the bolts from Step 1 in the skid plate mounting holes on your new bumper. (Fig U)

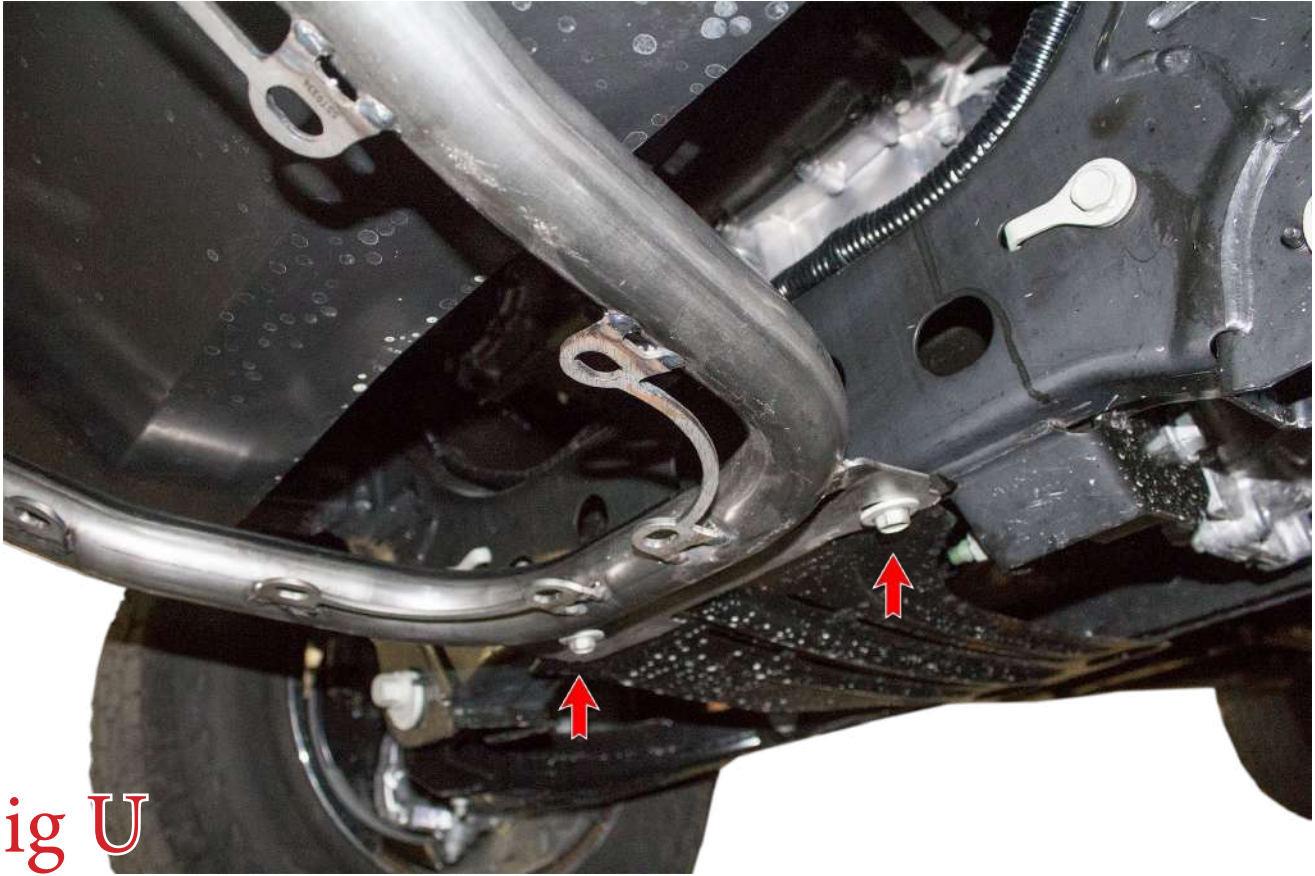


Fig U

25. Align your bumper so it is centered left to right and straight in relation to the valance. Then, tighten the supplied 3/8" Bolts to 25 foot pounds, the supplied 1/2" Bolts to 70 foot pounds, and the OEM skid plate bolts to OEM torque spec.
26. Stand back and enjoy your new ADD Venom™ R Front Bumper.
27. Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.

