

ABS TRUCK HEADLINER INSTALLATION INSTRUCTIONS

1977-91 Chevy Blazer Full Size

___ AFH23 - ORIGINAL STYLE FOR TRUCKS WITH PLASTIC TRIM MOLDINGS IN ROOF.

___ AFH23R - RETRO STYLE FOR TRUCKS THAT CAME WITHOUT PLASTIC TRIM MOLDINGS IN ROOF.

(bare roof model - See back for instructions)

Note: All ABS Headliner boards come with pre-cut holes in the board for dome lights, visor bracket openings, etc. Fabric will cover the entire board. Once you choose which openings you need, using a razor knife, cut an "X" in the center of each opening and fold back the material that can be glued or taped to the back side of the board. This will give each opening a clean appearance.

AFH23 - ORIGINAL STYLE

STEP 1. Remove sunvisors, rear dome light & plastic trim moldings around the headliner. If present the old headliner may be removed and discarded.

STEP 2. Install headliner with sunvisors first, then trim moldings and rear dome light. NOTE: If headliner is shipped uncovered, cover new headliner with your selected fabric. If non-foam backed fabric is used a moldable foam such as 1/4 inch Ensolite should be applied first. The foam will adhere better if surface is first scuffed with sandpaper. The edges of the fabric may be trimmed flush with the edge of the board.

AFH23R - RETRO (BARE ROOF) STYLE

Please read these instructions completely through before starting the installation.

As this style does not have trim moldings to support the headliner, holes must be drilled in the inner roof to accommodate the buttons (provided in kit).

STEP 1: Remove sun visors, rear dome light, coat hangers (if present) and the snap-on trim around inside of doors.

STEP 2: Position headliner in cab and secure temporarily with tape and mark the holes to be drilled by using the headliner that already has pre-drilled holes. You may have to push your pencil point through the fabric to mark the holes on the inside roof of the vehicle. You may want to re-install the sunvisor brackets to help hold the headliner in place while marking the holes.

STEP 3: Check to be sure sun visor holes are aligned properly. Mark locations to drill holes using the holes around the headliner as a template.

STEP 4. Remove headliner from cab & drill holes in inner roof panel using a 3/32 inch drill bit. Be careful not to drill through the outer roof. A gap of about 3/4 of an inch exists between the inner and outer roofs.

NOTE: One yard of 2" wide adhesive back fastener has been provided to help hold the headliner in place in the center and on the front edge in between sunvisor brackets. Make sure the area where the fastener will be attached is clean and dry.

STEP 5. Covered headliner may now be installed. If desired, place some fastener in the front section and in the center to help hold the headliner in place. Attach headliner using visor brackets to hold headliner in place. Then screw in button studs at marked locations. Snap button covers on to studs.