



AMERICAN CAR CRAFT INSTRUCTIONS

## HHR ABS GAS DOORCOVER

### PART#422019

Your new covers come to you with a clear protective liner. Do not remove this liner until installation is complete.

#### PARTS INCLUDED

1-Chrome ABS GAS Pad Covers

2-Adhesive Promoter Packs

1. Thoroughly scrub clean the painted surface with rubbing alcohol to completely remove any and all wax and dirt. It is absolutely imperative that this procedure is performed extremely diligently for the parts to adhere long term. Once you are done swipe the areas once with the adhesive promoter provided.

2. The next step is to place each of the parts to their correct location to get acquainted with their shape and position to the painted surface. Set the parts in place and mark their position with a grease pencil so that when you are ready to apply the part you can position them exactly where they need to go making sure they are nice and centered and straight up and down.

3. Now that you are ready to install the *abs* part all you need to do is to warm the painted surface as well as the part itself with a heat gun or hair drier. Warm the part so that it becomes soft and flexible. Do not overheat the part as this will tend to warp the *abs*. simply warm it. Doing this will allow you to conform the part to the paint and will also provide an excellent adhesion. Once the part is nicely warmed remove the clear release liner from the back of the part and then set it in place using the placement marks you applied earlier. Firmly squeegee the part down to the paint working from the center out to the entire perimeter. Tech Tip: Use the heat gun during the squeegee process to allow you to force the part to match the contour and shape of the bumper or gas door. Be especially careful not to trap any air bubbles during the squeegee process. Remove the protective liner to finish the installation.



When it comes to quality chrome trim and accessories, American Car Craft is the brand you can depend on.