



# AMERICAN CAR CRAFT INSTRUCTIONS

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## **DESCRIPTION CHARGER POLISHED STAINLESS 4PC FRONT GRILLE OVERLAYS PART #332005**

### **Parts Included**

**4-Upper Front Grille Stainless Overlays**

**2-Adhesive Promoter Packs**

**2-1/4" Chrome Molding @32"**

**2-1/4" Chrome Molding @36"**

**Introduction:** Your new grille overlays have been designed to attach directly to the stock grille offering a beautiful enhancement of the factory design.

**Liner Information:** Your new accessories will come to you with a protective surface liner. Leave this liner in place until the installation is complete to prevent finger prints and or possible scratches during installation.

1. Remove the factory emblems from the stock grille by carefully pulling them outwards unsnapping them from their position.
2. Thoroughly **clean the factory grille as well as the painted surface directly in front of the grille** with alcohol to remove any road grime and dirt. Then swipe the clean **grille and painted area** with the adhesive promoter provided. Take special care to apply the adhesive promoter to the entire grille surface. This will insure the new overlay will remain bonded under all weather and road conditions long term.
3. Now that the factory grille has been properly prepared begin by first placing the grille overlay in position to get acquainted with just how it will set in place. The attachment tape on back of the grille overlay is very aggressive and will not allow you to reposition it once it sticks so go slowly. Once you are confident that you can place the grille correctly remove the red release liner from the back of the overlay and carefully set in position pressing firmly along the entire surface to set the overlay nicely.
4. You have been provided with 4 lengths of chrome trim. Peel a small length of the red release liner from one end of the trim then start at the top dead center of the grille place one end of the trim directly to the **paint** but tight against the grille overlay you just installed. Pull the red release liner as you work your way around the edge of the grille until you reach the start point. Cut away the excess trim with a scissor so that you will be able to press the end into a nice tight butt seam. **TECH TIP:** This trim will have a tendency to shrink over time so in order to counter act this you need to forcibly push the trim into each corner so as to actually stuff the trim into the corners then add a little drop of instant adhesive to the end of the trim as you set the butt seam. Use a little nail polish remover if you get a little glue mess.

5. After the grille has been successfully installed simply snap the factory emblems back in place if desired.

6. COMING SOON: The lower grille section will install in exactly the same way as the top section only there are no emblems to replace.



When it comes to quality chrome trim and accessories, American Car Craft is the brand you can depend on.