



AMERICAN CAR CRAFT INSTRUCTIONS

C6 BILLET STYLE FRONT GRILLE

PART#042040

PARTS INCLUDED:

- 1-Stainless Grille
- 1-Adhesive Promoter Pack

This new C-6 grille has been constructed from two types of premium 304 stainless. Its components have been perfectly laser cut to a precise design. The diamond finish is not the common wire mesh found in other grilles of this type it has been laser cut and hand tooled specifically engineered to achieve the sparkle and glitter it possesses. This grille will never tarnish, pit or lose its luster and is very easy to install. **So let's begin!**

1. The first step for this installation is to prepare the upper part of the grill opening by scrubbing the area with alcohol to remove wax and dirt. It is very important that this step is done vigorously in order to achieve a good permanent bond for the new grille so be sure to scrub the area hard and long. Once complete swipe the area only once with the adhesive promoter pack provided. This promoter is not glue but a very important surface prep agent that activates the 3M attachment tape.
2. Apply some 2" masking tape to the lower area of the grill opening to protect the paint during installation.
3. You will notice that the grille contains two hook shaped tabs at both ends. These tabs have been designed to be inserted in front of the factory grille at the two ends where there is a small notch formed in the body for the factory grille. Manipulate the grille into these two notches and set the two upper tabs so that they seat all the way back against the factory grille. At this time you take a look at the overall fitment to see if any shaping may be necessary and also to make note of just how the grille will be inserted for the permanent install.

4. Now that you have a good idea of just how the grille inserts and how it should look you can now attach the grille by pulling the two long tape tabs covering the attachment tape at the top of the grille. To do this correctly you will need to hold the grille firmly in its proper position and then gently tug forward on the tabs exposing the attachment tape. Keeping the grille in position lift upward to allow the grille to tack in position with the surface area prepared earlier. Reach you arm around to the back of the grille and squeeze the two tabs up to the paint pressing between your fingers to achieve a nice thorough and complete bond. Remove the masking tape. A properly installed grill is one that does not touch the paint around its entire perimeter and should look **suspended** in the in the opening. Do not allow the grille to get wet for 24hrs.

