



AMERICAN CAR CRAFT INSTRUCTIONS

BLACK FLAME SPORT FADE GRAPHIC

PART#042029

PROFESSIONAL INSTALLATION RECOMMENDED

Finally a “true air brushed flame” graphic for you car, for years graphic manufactures have been assimilating air brushed art on their computers only to achieve very generic looking imitations of the real thing. This graphic has been beautifully air brushed by “Jaymz Air Studios of Florida” and has been enhanced and replicated with all its true values by American Car Crafts design studio to bring to you a truly awesome air brushed flame graphic specifically designed for you C6 Corvette. The graphic has been digitally printed and laminated using the finest vehicle wrap technologies and has a 7-10 year exterior life. Simply wash and wax with the rest of your car for years of enjoyment.

You will need:

Spray bottle

Household snap knife

Lint free cloth or paper towels (Bounty)

Wax removing cleaning agent

- 1. Prepare a solution of 2-3 drops of dish soap or baby shampoo and fill the bottle with water. Shake to mix. NOTE: You must work with very clean hands.**
- 2. Begin by preparing the entire door and partial fender area by first washing with soap and water. Then using a wax and silicone remover. These cleaning agents can be found at your local auto parts store, look for 3M wax and silicone remover or a spray can of bug and tar remover. Either one of these will work well.**
- 3. Once surface area has been treated wipe off any remaining residue with a clean lint free cloth or Bounty paper towel.**

- 4. Your C6 Sport Graphic has been precut to fit into position perfectly and will require only minor trimming. For this application we are going to use the body of the car as a springboard to flip the graphic panel into position. First you must clean the non-adhesive side of your graphic by misting your water solution onto your cloth or paper towel then wiping the graphic free of any dirt or dust particles.**

- 5. Spray and saturate the entire side of your car with your soap and water solution. NOTE: You will know if you have an adequate solution by looking to see if the solution sheets and does not bead. If beading occurs add another drop of soap to your solution and spray again.**

- 6. Once the entire car is saturated place the clean graphic print side to the car and paper side facing you so that the car and water hold the graphic above your placement area and quickly remove the paper liner from one side to the other as you spray and saturate just the adhesive. Be careful not to get the paper to wet as it has a tendency to separate and stick to the graphic. If this happens finish removing liner and spray your water solution to the parts that have stuck to rinse them away.**

- 7. Grab hold of the graphic at the far left and right bottom edge and flip it print side out facing you and slide into position. It will fit just center of the vent opening overlapping its edge slightly and just about 1/16" from the far edge of the door. If your graphic seams to get stuck simply lift and spray more solution so that it is wet and slippery enough to allow you to slide it into position. Once you are satisfied with its position set the graphic using the squeegee (provided) by sliding the squeegee from left to right at the very center of the graphic, down the entire length of the graphic. Then from the center upwards and downwards until all the water solution has been squeezed out. Making sure not to leave any water or air pockets as you go. If an air or water pocket does become trapped you can release it by poking a pinhole with your snap knife and pressing the bubbles flat towards the hole.**

- 8. Once you have successfully completed mounting your new graphic trim off the excess graphic from the vent edge and door gap by sliding your sharp snap knife down the edge of the car being careful not to mar the paint.**



CARE AND MAINTENANCE:

Allow 24 hours before washing. Never use a car wash with brushes. DO wash your graphics with plain soap and water or any car wash soap. Rinse thoroughly. DO keep high-pressure nozzles at least 1 ½ feet from the edge of the graphic. High-pressure spray may cause the edge of the graphic to peel. DON'T use any aromatic solvents such as acetone, paint thinner, and lacquer thinner on your graphics. Any solvent may soften or smear colors. DON'T overcoat the graphics with clear paint. DON'T let gasoline drip or stay on graphics for any length of time. If a spill occurs, wipe off and rinse with water immediately. DON'T apply wax over graphics, especially if the wax contains any petroleum distillates.

- **Please note – All Graphics are printed monotone with only black ink on clear vinyl. Vinyl graphics are on Off-white or Cream backing and are not an accurate representation of the graphic on your vehicle.**