



AMERICAN CAR CRAFT INSTRUCTIONS

2017-2018 Ford Raptor Extended Fender Insert Headlight Trim with Carbon Fiber Wrap Vinyl Part #772053



PARTS INCLUDED:

2-Fender Insert Headlight Trims

1-Adhesive Promoter Tube

Liner Info: Your new vinyl accessories will come to you with a clear surface liner. Leave this liner in place until the installation is complete to prevent possible damage during installation. This liner is required to remain on the part until you are instructed to remove it.

1. The first thing that needs to be done in any peel and stick application is surface preparation. It is important that you remove any type of wax treatments. Take a strip of masking tape and press it very firmly to make it adhere to the surface. Then peel it off to see how difficult it is to remove. If your masking tape is removed extremely easy and/or does not stick at all then you will need to perform a special surface preparation. In most cases like this, you will need to make a solution of a straight detergent (Johnson's Baby Shampoo or Palmolive Dish Soap) and water. Mix a 32oz bottle with about five tablespoons of soap detergent. Once you have the solution made wash the surface to remove any surface contaminants. When this is done you can proceed to the regular preparation. This is done by cleaning the surface with alcohol and wiping it dry. At this point, you will need to test the surface again to see if you have achieved a good tack. Apply a new strip of masking tape to the surface. If it adheres you have done a good job, if it doesn't then you must perform the wash again and again if necessary until you have achieved a nice tack. Once a tack has been achieved swipe the entire surface to be mounted with the adhesive promoter you will receive with any of our vinyl kits. This promoter is not a cleaner but an adhesive accelerator, when used on a nice clean and well-prepared surface this chemical, will create a very reliable bondable surface.

2. Now that you have a good surface prep, you can peel the paper from the back of the vinyl. Keep in mind, the adhesive is very aggressive and it will not allow you to reposition it once it has made contact with the surface. **So go slow and sure.** Starting from one end, lay the vinyl in place and slowly work your way from your starting point to the other end. Then use a sturdy card, like a credit card, to smooth out any air bubbles. Now remove the clear protective liner. The bond will become permanent after twenty-four hours.

***If your part has included a tube of adhesive promoter, as opposed to a packet, please see the attached page on how to properly activate your adhesive promoter tube.**



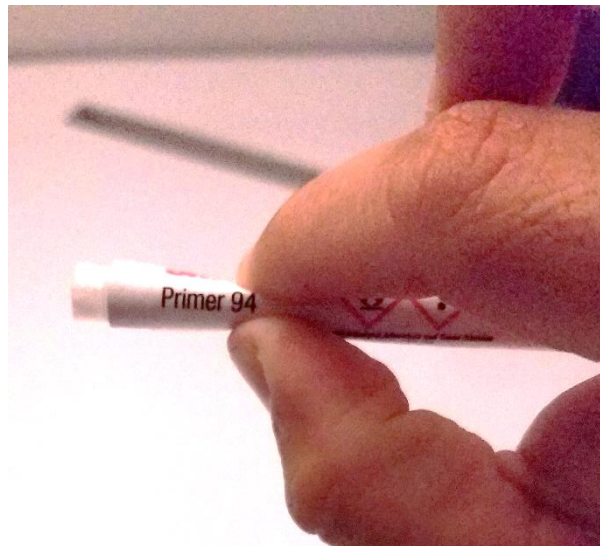
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How To Use Your 3M Adhesive Promoter Tube

1. Hold the tube with your thumb and forefinger as shown.



2. Apply pressure with your thumb until you hear a “pop” sound.



3. Shake the tube back and forth a couple times to get the promoter to flow through the felt tip.
4. Apply to product mounting surface as instructed in the product instructions.