



## **AMERICAN CAR CRAFT INSTRUCTIONS**

### **05-09 MUSTANG REAR TRUNK LID INSERT (FITS COUPE)**

**PART#271012** patent pending



#### **PARTS INCLUDED:**

- 1-Stainless Trunk Lid
- 6-3/8" #8 Pan Head Screws
- 6-White Sockets
- 6-Chrome Screw Covers

**Your new panel comes to you with a protective liner. Do not remove liner until prompted by instructions.**

1. Remove the factory lid liner if so equipped. Remove the black plastic shroud at the center of your lid.  
**NOTE:** This shroud will need to be modified slightly in order to be able to be placed over the new insert.
2. You will notice that there is a factory wire harness fastened to the lids sub frame, detach this harness so as to be able to tape it flat to the sub frame so that it will no longer protrude. SEE PICTURE.
3. Place the new insert into the lid and make any adjustments to its shape by hand if necessary.
4. Once you have achieved a nice contoured fit mark the hole locations directly to the lid with a scratch awl or ice pick then remove the insert.
5. Pilot all the hole locations with a 9/64 drill bit taking special care NOT to poke the outer skin of the lid. You can do this by creating a drill stop. Use a common plastic pen tube cut to the length of the drill bit leaving only 1/8 of the drill exposed.

6. Once you have all the hole locations piloted, reposition the insert and attach it using the small 3/8 #8 pan head screws provided. Place each screw through the white plastic sockets provided and secure the insert. Be CAREFUL not to over tighten the screws as this will tend to dent the liner leaving an unsightly welt in the panel. Remove the protective liner and snap on the decorative chrome screw caps.
7. You will notice two tabs on either side of the black plastic shroud removed earlier. These tabs will need to be shaved smooth to the contour of the new liner. This can be done very easily by using a common household bench grinder. Simply place the shroud up to the newly installed insert to determine the shape and angle of the modification and sand it smooth. You will need to sand a little then place in position sand a little until you have achieved a nice contoured fit. SEE PICTURES. Once you have achieved this simply snap it back onto the lid to finish the installation.

