



AMERICAN CAR CRAFT INSTRUCTIONS

C6 Z06 Corvette Side Spears w/ Perforated Side Vent Grilles Part #042051



BE SURE TO INSTALL YOUR PERFORATED VENTS.BEFORE BEGINNING THIS INSTALLATION! UNLESS YOU ORDERED YOUR SPEARS ONLY KIT WITHOUT PERFORATED VENTS!

PARTS INCLUDED:

4-Stainless Spears
2-Adhesive Promoter Packs
2-Perforated side vents
2-Brackets (Z06 VENTS ONLY)

1. Clean the painted surface just in front of the black factory plastic side vents and the horizontal vent ribs with household isopropyl alcohol to remove all dirt and wax. Once this is done swipe the painted area once with the adhesive promoter provided to the area horizontal to the vent rib where the spears will be mounted.
2. Place each spear in position to check the fit and also to get acquainted to just where they sit. Once you have a good idea as to their positioning apply a full dab of 100% clear household silicone to the inside of each spear so that the silicone will come in contact with the plastic vent rib. Peel the red release liner from each spear and firmly press them into position making sure they sit nice and straight.
3. Let dry for 24 hours.

C6 Corvette Perforated Side Vent Grilles

Part #042052 patent pending



1. The best way to gain clearance to do this installation although it is not absolutely necessary is to jack up the car on the side you are working on. In doing this you will be lowering the wheel out of the wheel well thusly creating plenty of room to work. Set a jack stand in place for safety. You will notice that there are several plastic retainers fastening the black inner wheel well to the fender. Remove the retainers and then separate the liner from the fender. Once this is done reach in further to detach the inner vent shield by forcing it away from the fender by hand. This liner is fastened with a small square of double faced tape and will not be harmed from the detachment. In fact after installation is complete you will simply press it back into position.
2. Now that you have created access to the vent hole itself the next step will be to prepare two areas for attachment. Using a paper towel scrub the two inner sides of the vent hole with alcohol to remove any road grime or dirt. Then wipe away any residue with a fresh paper towel. Once this is done swipe the areas with the adhesive promoter provided. **NOTE:** This promoter is NOT a cleaning agent. Do not use it to clean the surfaces. It is a BONDING agent that will insure the grilles attachment long term.
3. Although your new grilles come to you pre shaped it WILL be necessary to further shape each grille by hand in order to achieve a nice contoured fit. You may need to set the grilles in position with every adjustment several time before you get them just right so BE patient. In this process you will also be training yourself how to place the grilles for the peel and stick installation.
4. Once you have achieved a nice contoured fit simply peel the red release liner from the grille completely and then carefully set the grille in position. Press the attachment tape to the fender on the inside as you apply pressure with your fingers from the outside of the fender to create a nice bond. Once you have set the grille simply press the inner fender back in place and then reassemble the fender liner to complete the installation. **INSTALLATION FOR Z06:** The Z06 fender has a wider shape to it. This shape will cause a space between the outer grille tab and the inner wall of the fender so no direct contact will occur at this point. You have been provided with an additional bracket to be installed directly to the fender wall and up against the grille this will secure the grille and will prevent it from being able to be pushed back into the vent hole once the bracket has been mounted.

Thank you and enjoy your purchase!