



AMERICAN CAR CRAFT INSTRUCTIONS

C6 Stainless Side Spears w/ Perforated Side Vent Grilles

Part #042047 patent pending



BE SURE TO INSTALL YOUR SIDE VENTS (PART # 042052) BEFORE BEGINNING THIS INSTALLATION! UNLESS YOU ORDERED YOUR SPEARS ONLY KIT WITHOUT SIDE VENTS!

PARTS INCLUDED:

- 6-Stainless Spears
- 4-Pack of Adhesive Promoter
- 2-12" Chrome Trim OPTIONAL
- 1-Paper Template
- 1-Side vent instruction (Part#042052)
- 2-Perforated Stainless Vent Grilles

1. The first step to a successful installation is to prepare the surface first with soap and water to remove any road grime and dirt. Then scrub the area to be mounted with household rubbing alcohol. After the entire area is thoroughly cleaned swipe the area with one of the adhesive promoter packs provided.
2. You have been provided with a paper template for the suggested position of each spear. Cut the template along the lines indicated. Place the template along the fenders edge so that it lines up with the very bottom of the vent hole. You will see that the three cutouts created will evenly and correctly position each of the spears. The spears are marked starting from top to bottom 1P, 2P and 3P for passenger side and 1D, 2D and 3D for the driver's side. Before you begin permanent installation set each spear into place to get acquainted with its position. Each spear tip is designed to fit into the vent hole and to just touch the vent grille. **NOTE: THEY ARE NOT DESIGNED TO HAVE FULL CONTACT WITH THE SIDE VENTS** as this will create

an unsightly gap between the fender and the spear.

3. Once you have a good idea of the spears position simply peel and stick all three spears into place. Press firmly to set a nice bond. Do not get wet for 24 hours.
4. Remove the template and repeat steps 1-3 for the opposite side.
5. You have been supplied with two lengths of chrome trim (Optional) This trim has been supplied to be placed at the outer edge of the vent opening to add a nice finished appearance. Simply clean the vent ridge with household rubbing alcohol then swipe with the adhesive promoter provided. Once preparation is complete simply peel the red release liner from the precut trim and set in place. Pressing firmly to set.

C6 Corvette Perforated Side Vent Grilles

Part #042052 patent pending



These new grilles offer a unique and custom look to your C6 and have been designed as a one piece part for easy installation.

1. The best way to gain clearance to do this installation although it is not absolutely necessary is to jack up the car on the side you are working on. In doing this you will be lowering the wheel out of the wheel well thusly creating plenty of room to work. Set a jack stand in place for safety. You will notice that there are several plastic retainers fastening the black inner wheel well to the fender. Remove the retainers and then separate the liner from the fender. Once this is done reach in further to detach the inner vent shield by forcing it away from the fender by hand. This liner is fastened with a small square of double faced tape and will not be harmed from the detachment. In fact after installation is complete you will simply press it back into position.
2. Now that you have created access to the vent hole itself the next step will be to prepare two areas for attachment. Using a paper towel scrub the two inner sides of the vent hole with alcohol to remove any road grime or dirt. Then wipe away any residue with a fresh paper towel. Once this is done swipe the areas with

the adhesive promoter provided. **NOTE:** This promoter is NOT a cleaning agent. Do not use it to clean the surfaces. It is a BONDING agent that will insure the grilles attachment long term.

3. Although your new grilles come to you pre shaped it WILL be necessary to further shape each grille by hand in order to achieve a nice contoured fit. You may need to set the grilles in position with every adjustment several time before you get them just right so BE patient. In this process you will also be training yourself how to place the grilles for the peel and stick installation.
4. Once you have achieved a nice contoured fit simply peel the red release liner from the grille completely and then carefully set the grille in position. Press the attachment tape to the fender on the inside as you apply pressure with your fingers from the outside of the fender to create a nice bond. Once you have set the grille simply press the inner fender back in place and then reassemble the fender liner to complete the installation. **INSTALLATION FOR Z06:** The Z06 fender has a wider shape to it. This shape will cause a space between the outer grille tab and the inner wall of the fender so no direct contact will occur at this point. You have been provided with an additional bracket to be installed directly to the fender wall and up against the grille this will secure the grille and will prevent it from being able to be pushed back into the vent hole once the bracket has been mounted.

Thank you and enjoy your purchase!