



AMERICAN CAR CRAFT INSTRUCTIONS

C6 CORVETTE STAINLESS DOOR JAM COVERS

PART#041027



PARTS INCLUDED:

- 6-Stainless Door Jamb Covers
- 2-Adhesive Promoter Packs

These new door jam covers have been specially designed to be applied to the doors using the vertical style door hinges. This unique part that not only covers the door catches area but the underside as well offering a beautiful custom finish to the door. This kit is very easy to install and just a few simple steps.

Your new covers come to you with a protective liner. Do not remove liner until installation is complete.

1. Thoroughly clean the areas of the door jamb to be mounted with alcohol. It is important to understand that these areas must be scrubbed free of any surface wax and or contaminates that may impede the adhesion over time so do an extra thorough job scrubbing the painted surface. Once you are confident that the areas are scrubbed clean swipe the entire area with the adhesive promoter provided. Using this chemical will ensure a long lasting strong bond.
2. Each of the six sections of the kit has been identified with a sticker describing the placement. Starting on either side place the #1 part in place and check the fit and shape. Also get acquainted with just how you will set the section in place. **IMPORTANT!!** The adhesive is very aggressive and will not allow you to reposition once you have set it in place so go slowly. Once this is done simply remove the red release liner from the back of the part and then press it into place.

3. **IMPORTANT MUST READ!!!** The next section marked #2 will be a little tricky. **IMPORTANT!!!** The first thing you will have to do is to shape the long part to the door bottom. These parts come to you flat purposely to force you to perform this procedure. It is absolutely **IMPERITIVE** for the long term success of this installation that these lower sections are hand formed to match the door contour **EXACTLY** without forcing any part of it to fit. Relying on the attachment tape to hold the parts shape will ultimately cause long term detachment and will damage the part and the door sill area. Begin by setting the section under the door catch and rolling it toward the bottom of the door. Force the shape of the part to the lower door corner. Do not be afraid to **FORCE** the shape. The metal is thick enough to be shaped by hand without accidentally ruining it yet thin enough to allow you to form it to **EXACTLY** match the door shape. You will find that with a little effort you will be able to do this perfectly. Once you have gotten the lower shape just right, grip the part between your two hands and force the upper curve between your fingers and thumbs until you have reached the proper shape. A nicely shaped part will contour to the door jam perfectly just by holding it to the door without forcing it to sit properly. If you find yourself holding the panel flat or pushing it in position in any way you will need to perform a little more shaping. (**REMEMBER THIS:** Metal does not bend itself so it will always stay in the position that you form it to, so if you form it to fit the door contour that is how it will stay or if when you hold it to the door any section of it is away from the door then that is how it will stay!)
4. Now that you have got the shape of the lower section just right you can begin to permanently install the section. Remove the red release liner from the both ends of the section. Pull a small length of the two outer release liners just enough to overlap the outer edge. These will act as pull tabs. Set the upper end of the part to the door jam just below the door catch and place the rest of the section in place. Be sure that it tucks **UNDER** the door gasket correctly and then hold this position. Pull the two tabs of release liner out one at a time starting with the one closest to the door gasket. Pull the liner slowly as you set the part to the door keeping the part in position. After you have released the back liner then pull the one closest to you and then firmly set the entire length of the part in place. Again if you consider that metal will not bend by itself then you can be confident that this section you have just shaped and installed will **NEVER** detach itself from a good bond.
5. The section marked #3 is the door catch plate and will cap the two ends of the #1 and #2 sections. Before you permanently set this part; place it in position to get yourself familiarized with just how you will manipulate it over the catch bar. Because the catch bar can be in many different places the hole in the catch plate is large and universal. In order to manipulate the catch plate over the catch bar you will need to lower the hole and manipulate the plate over the catch bar with the back edge tilted towards the door skin. Once you have got the plate over the catch bar bring the plate up into position. Once you have the idea you can remove the red release liner from the back of the part and then repeat the procedure and firmly press it to the door jam. Remove the protective liners from the three parts to finish the installation for that side and repeat the entire process for the opposite side.

Thank you and enjoy your purchase!