



## AMERICAN CAR CRAFT INSTRUCTION

### C5 FRONT PERFORATED NOSE CAP

**PART# 033054** patent pending



#### **PARTS INCLUDED:**

- 1-Stainless Steel Nose Cap
- 1-Counter Sink Bit
- 6-1" #8 Flat Head Screws
- 1-Adhesive Promoter Pack

1. Remove the six bolts holding the top of the urethane bumper **MAKE NOTE** of where any U-shaped body spacers are placed at this area and remove (set aside) **NOTE: Not all cars will have these.** Then remove the body clip nuts just under the urethane bumper.
2. Mark a dot 1/4 inch in front of the newly exposed holes (towards the front of the car) in the urethane bumper and drill a 1/8 inch hole thru the bumper at these dots and down thru the actual bumper tab just underneath.
3. Using the counter sink (provided) bore the 1/8 inch holes set in the urethane bumper **ONLY**. Be careful to bore all six holes just large enough to allow the six stainless flat head screws (provided) to fit flush.
4. At this time replace the U-shaped body spacers (if equipped) back to their original locations allowing the U-shape to go around the newly drilled holes.
5. Using #2 Phillips head screwdriver or screw gun fasten the urethane bumper back into position using the six stainless flat head screws (provided). **BE CAREFUL NOT TO OVER TIGHTEN.**
6. Now that you have created a nice smooth and flush surface for your new front nose cap to bond to, you need to prep the surface by removing any dirt. First wash with soap and water then scrub with household isopropyl alcohol. Next apply the adhesive promoter (provided) to the entire area.
7. Now you are ready to install your new nose cap. First place nose cap in place to check fit, once you are satisfied remove the red liner from the attachment tape and reposition. Press firmly to set.

**Thank you and enjoy your purchase!**