



AMERICAN CAR CRAFT INSTRUCTIONS

C5 Corvette Upper Hood Insert

Part # 033004 patent pending



PARTS INCLUDED:

- 1-Stainless Hood Insert
- 1-Small Scuff Pad
- 1- Pack of Adhesive Promoter

Your new panel comes to you with a protective liner. Do not remove liner until installation is complete.

1. You have been provided with a small scotch pad. Use this pad to scuff the area where you will be installing your new insert. This will create a nice bondable surface. Once you have scuffed the area you will need to thoroughly clean the surface by scrubbing it with rubbing alcohol and wiping off any and all residues with paper towels.
2. You will notice the insert contain a 3M attachment tape border this will attach to the border around the hood inset area. The inner border of the hood inset area will need to be specially treated by swiping it once with the adhesive promoter provided. This will provide an accelerated bondable surface for the insert to attach to. **NOTE:** The adhesive promoter is to be applied to this 1'' border only and not to the larger main surface area.
3. Although the insert comes to you pre shaped for installation you will need to set the panel in place to check the overall fit and make any adjustments by hand so that it conforms to the shape of the factory hood nicely without having to force it. This will eliminate any possibility of the insert popping out of place long term. **PLEASE NOTE:** Metal will not bend out of place itself so if it is properly formed and installed the insert will remain in place.

4. You will notice that the insert contain attachment tape along the outer edge and a series of “X” marks at the center. Peel the red release liner from the attachment tape at the outer edge. Then apply about a golf ball sized dab of clear 100% silicone adhesive to each of the “X” marks. Carefully place the insert into position and press firmly along the perimeter to set it to the hood. This attachment system has been formulated to allow the attachment tape to the insert in place well enough to allow the silicone to set. The attachment tape alone is NOT sufficient enough to permanently secure the insert itself but works in unison with the silicone to provide a reliable bond and permanent attachment.

5. Allow the insert to set in place and cure.