



Part#: 123201, 123404, 123405, 123601, 123602

Product: **Track Bar Bracket**

Application: **1999-2004 Ford Super Duty**

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**READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR  
TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.**

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**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

## **INSTALLATION INSTRUCTIONS**

1. Park the vehicle on clean, flat surface and block the rear wheels for safety.
2. Disconnect the front track bar from the driver's side frame bracket. Retain mounting hardware.
3. Remove the three bolts mounting the OE track bar bracket to the frame and remove the bracket from the vehicle. Retain the mounting hardware.
4. Install the new track bar bracket on the frame using the original holes with the OE hardware. Torque hardware to 100 ft-lbs.
5. Swing the track bar up to the new bracket and attach using the original hardware. Turn the steering wheel to aid in aligning the track bar with the mounting hole. Note: If installing a #123601 or #123602 kit the upper hole is for the 6" of lift and the lower hole is for 8" of lift.
6. Tighten the track bar bolt to the appropriate spec:  
built before 3/1/99 – 110 ft-lbs,  
built on or after 3/1/99 – 250 ft-lbs
7. Check all hardware for proper torque.
8. Check hardware after 500 miles.